



325

Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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325 Hydraulic Excavator Specifications

Engine

Engine Model	Cat® C4.4	
Net Power – ISO 9249	129 kW	172 hp
Engine Power – ISO 14396	129 kW	174 hp
Bore	105 mm	4 in
Stroke	127 mm	5 in
Displacement	4.4 L	269 in ³
Biodiesel capability	Up to B20 ⁽¹⁾	

- Meets EU Stage V emission standards.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 3000 m (9,840 ft).
- Net power is tested per ISO 9249. Standards in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Rated speed at 2,200 rpm.

⁽¹⁾Cat engines are compatible with the following renewable, alternative, and bio-fuels* with lower greenhouse gas emission impact:

- ✓ Up to B20 biodiesel (FAME)**
- ✓ Up to 100% HVO and GTL renewable fuels

*Refer to guidelines for successful application. Please consult your Cat dealer or “Caterpillar Machine Fluids Recommendations” (SEBU6250) for details.

**For use of higher blends, consult your Cat dealer.

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.8 kg of refrigerant which has a CO₂ equivalent of 1.144 metric tonnes.

Swing Mechanism

Swing Speed	11.1 rpm	
Maximum Swing Torque	82 kN·m	60,300 lbf·ft

Weights

Operating Weight	26 100 kg	57,500 lb
• Long undercarriage, Reach boom, R2.9B1 (9'6") stick, HD 1.19 m ³ (1.56 yd ³) bucket, 600 mm (24") HD triple grouser shoes and 4.9 mt (10,800 lb) counterweight + blade.		
Operating Weight	27 700 kg	61,100 lb
• Long undercarriage, Reach boom, HD R2.9B1 (9'6") stick, HD 1.19 m ³ (1.56 yd ³) bucket, 600 mm (24") HD triple grouser shoes and 8.3 mt (18,300 lb) counterweight.		
Operating Weight	27 000 kg	59,600 lb
• Variable Angle Boom, R2.9 (9'6") stick, GD 1.30 m ³ (1.70 yd ³) bucket, 600 mm (24") HD triple grouser shoes and 6.7 mt (14,800 lb) counterweight.		

Track

Optional Track Shoes Width	600 mm	24 in
Optional Track Shoes Width	700 mm	28 in
Optional Track Shoes Width	790 mm	31 in
Number of Shoes (each side)	49	
Number of Track Rollers (each side)	8	
Number of Carrier Rollers (each side)	2	

Drive

Gradeability	35°/70%	
Maximum Travel Speed	5.7 km/h	3.5 mph
Maximum Drawbar Pull	201 kN	45,232 lbf

Hydraulic System

Main System – Maximum Flow – Implement	429 L/min	113 gal/min
Maximum Pressure – Equipment – Normal	35 000 kPa	5,075 psi
Maximum Pressure – Equipment – Heavy Lift Mode/Auto Dig Boost	38 000 kPa	5,510 psi
Maximum Pressure – Travel	35 000 kPa	5,075 psi
Maximum Pressure – Swing	27 500 kPa	3,988 psi
Boom Cylinder – Bore	125 mm	5 in
Boom Cylinder – Stroke	1410 mm	56 in
Stick Cylinder – Bore	140 mm	6 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	120 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in

Service Refill Capacities

Fuel Tank Capacity	313 L	82.7 gal
Cooling System	12 L	3.1 gal
Engine Oil (with filter)	15 L	4.0 gal
Swing Drive	12 L	3.2 gal
Final Drive (each)	4 L	1.1 gal
Hydraulic System (including tank)	230 L	60.8 gal
Hydraulic Tank (including suction pipe)	111 L	29.3 gal
DEF Tank	26 L	6.9 gal

Standards

Brakes	ISO 10265:2008
Cab/ROPS	ISO 12117-2:2008
Cab/FOGS (Optional)	ISO 10262:1998 Level II

Sound Performance

ISO 6395 (external)	97 dB(A)
ISO 6396 (inside cab)	70 dB(A)

- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

325 Hydraulic Excavator Specifications

Operating Weights and Ground Pressures

	600 mm (24 in) HD Triple Grouser Shoes		700 mm (28 in) HD Triple Grouser Shoes		790 mm (31 in) HD Triple Grouser Shoes	
	Weight	Ground Pressure	Weight	Ground Pressure	Weight	Ground Pressure
	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)
Base Frame with Track Rollers and Carrier Rollers						
4.9 mt (10,800 lb) Counterweight + Long Undercarriage Base Machine						
Reach Boom + R2.9B1 (9'6") Stick + 1.19 m ³ (1.56 yd ³) HD Bucket + Blade AUX lines (HP + QC)	26 100 (57,500)	54.3 (7.9)	26 400 (58,200)	47.1 (6.8)	26 800 (59,100)	42.3 (6.1)
Variable Angle Boom + R2.9B1 (9'6") Stick + 1.19 m ³ (1.56 yd ³) HD Bucket + Blade	27 000 (59,500)	56.2 (8.1)	27 400 (60,400)	48.8 (7.1)	27 700 (61,100)	43.8 (6.3)
6.7 mt (14,800 lb) Counterweight + Long Undercarriage Base Machine						
Variable Angle Boom + R2.9B1 (9'6") Stick + 1.30 m ³ (1.70 yd ³) GD Bucket + AUX lines (HP + QC) for stick	27 000 (59,600)	56.2 (8.1)	27 400 (60,400)	48.8 (7.1)	27 700 (61,100)	43.8 (6.3)
8.3 mt (18,300 lb) Counterweight + Long Undercarriage Base Machine						
Reach Boom + R2.9B1 (9'6") Stick + 1.19 m ³ (1.56 yd ³) HD Bucket AUX lines (HP + QC)	27 700 (61,100)	57.6 (8.4)	28 100 (61,900)	50.1 (7.3)	28 400 (62,600)	44.9 (6.5)

All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

325 Hydraulic Excavator Specifications

Major Component Weights

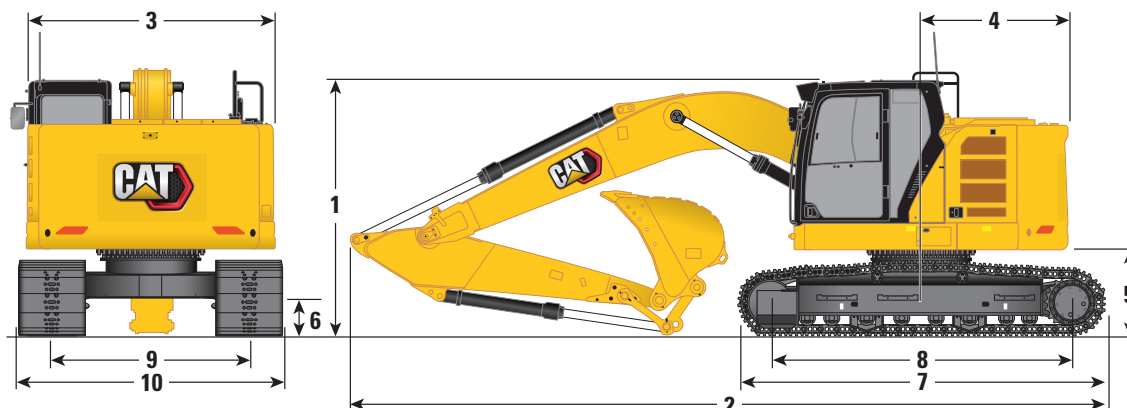
	kg	lb
Base machine with upper frame, Long undercarriage counterweight, and two boom cylinders without boom, stick, bucket, stick cylinder, bucket cylinder, track shoes, blade – does not include 90% fuel tank and 75 kg (165 lb) operator.		
With 4.9 mt (10,800 lb) Counterweight (for use with Reach boom and blade)	17 490	38,540
With 6.7 mt (14,800 lb) Counterweight (for use with Variable Angle boom)	18 690	41,200
With 8.3 mt (18,300 lb) Counterweight (for use with Reach boom)	20 250	44,630
With 4.9 mt (10,800 lb) Counterweight (for use with Variable Angle boom and blade)	17 420	38,400
Track Shoes:		
600 mm (24") Width, 12.5 mm (0.49") Thick, HD Triple Grouser Track Shoes	3190	7,040
700 mm (28") Width, 12.5 mm (0.49") Thick, HD Triple Grouser Track Shoes	3520	7,770
790 mm (31") Width, 12.5 mm (0.49") Thick, HD Triple Grouser Track Shoes with Step Extension for ISO 2867	3860	8,500
For Reach Boom	420	940
For Variable Angle Boom	360	790
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	310	690
Blades (including lines, cylinders, frame modifications):		
2980 mm (9'9") Width, suitable for use with 4.9 mt (10,800 lb) Counterweight and 600 mm (24") Width Track Shoes	1090	2,410
3170 mm (10'5") Width, suitable for use with 4.9 mt (10,800 lb) Counterweight and 700 mm (28") or 790 mm (31") Width Track Shoes	1130	2,480
Counterweights:		
4.9 mt Counterweight	4900	10,800
6.7 mt Counterweight	6700	14,800
8.3 mt Counterweight	8300	18,300
Booms (including lines, pins, stick cylinder):		
Reach Boom (5.7 m/18'8")	1740	3,830
HD Reach Boom (5.7 m/18'8")	1910	4,220
AUX lines (HP + QC)	130	290
Variable Angle Boom (2.7 m [8'10"] Stub + 3.3 m [10'10"] Fore)	2870	6,320
Sticks (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick (R2.9B1/9'6")	1030	2,270
HD Reach Stick (R2.9B1/9'6")	1140	2,520
AUX lines (HP + QC)	60	130
Buckets (without linkage, with tips and side cutters):		
1.00 m ³ (1.30 yd ³) HD	955	2,100
1.19 m ³ (1.56 yd ³) HD	1040	2,290
1.30 m ³ (1.70 yd ³) GD	880	1,940
Quick Couplers:		
Pin Grabber QC B without Pins	430	940
CW QC B without Pins	250	550

Refer to pages 31-32 for a complete list of bucket options.

325 Hydraulic Excavator Specifications

Dimensions

All dimensions are approximate and may vary depending on bucket selection.

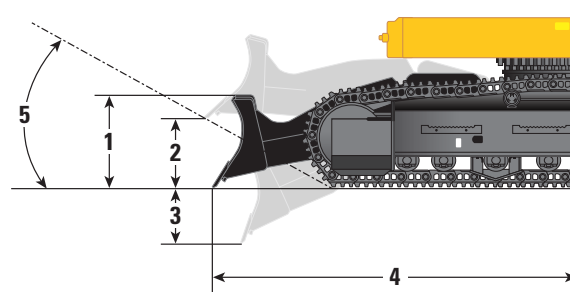


Boom Options	Reach Boom 5.7 m (18'8")		Variable Angle Boom 2.7 m/3.3 m (8'10"/10'10")	
Stick Option	Reach Stick R2.9B1 (9'6")		Reach Stick R2.9B1 (9'6")	
1 Machine Height:				
Cab Height	3078 mm	10'1"	3078 mm	10'1"
FOGS Height	3217 mm	10'7"	3217 mm	10'7"
Handrails Height	3187 mm	10'5"	3187 mm	10'5"
With Boom/Stick/Bucket Installed	3209 mm	10'6"	3037 mm	10'0"
With Boom/Stick Installed	2984 mm	9'9"	3037 mm	10'0"
With Boom Installed	2526 mm	8'3"	2698 mm	8'9"
2 Machine Length:				
With Boom/Stick/Bucket Installed	8908 mm	29'3"	9175 mm	30'1"
With Boom/Stick Installed	8850 mm	29'0"	8911 mm	29'3"
With Boom Installed	7782 mm	25'5"	8063 mm	26'5"
With Blade Installed	9605 mm	31'6"	9872 mm	32'5"
3 Upperframe Width without Walkways	2987 mm	9'8"	2987 mm	9'8"
4 Tail Swing Radius:				
With 4.9 mt (10,800 lb) Counterweight	1780 mm	5'8"	1780 mm	5'8"
With 6.7 mt (14,800 lb) Counterweight	—	—	1814 mm	5'11"
With 8.3 mt (18,300 lb) Counterweight	1814 mm	5'11"	—	—
5 Counterweight Clearance	978 mm	3'2"	1018 mm	3'4"
6 Ground Clearance	441 mm	1'5"	441 mm	1'5"
7 Track Length	4455 mm	14'7"	4455 mm	14'7"
8 Length to Center of Rollers	3646 mm	12'0"	3646 mm	12'0"
9 Track Gauge	2380 mm	7'10"	2380 mm	7'10"
10 Undercarriage Width:				
600 mm (24") Shoes	2980 mm	9'8"	2980 mm	9'8"
700 mm (28") Shoes	3080 mm	10'1"	3080 mm	10'1"
790 mm (31") Shoes	3170 mm	10'4"	3170 mm	10'4"
Bucket Type	HD		HD	
Bucket Capacity	1.30 m ³	1.70 yd ³	1.30 m ³	1.70 yd ³
Bucket Tip Radius	1698 mm	5'7"	1698 mm	5'7"

325 Hydraulic Excavator Specifications

Blade Dimensions

All dimensions are approximate.

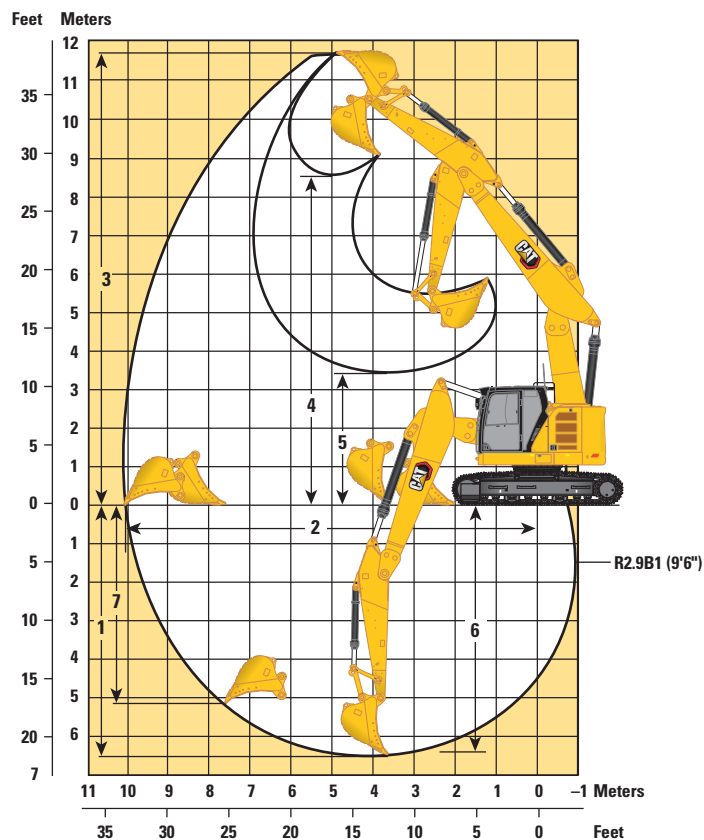
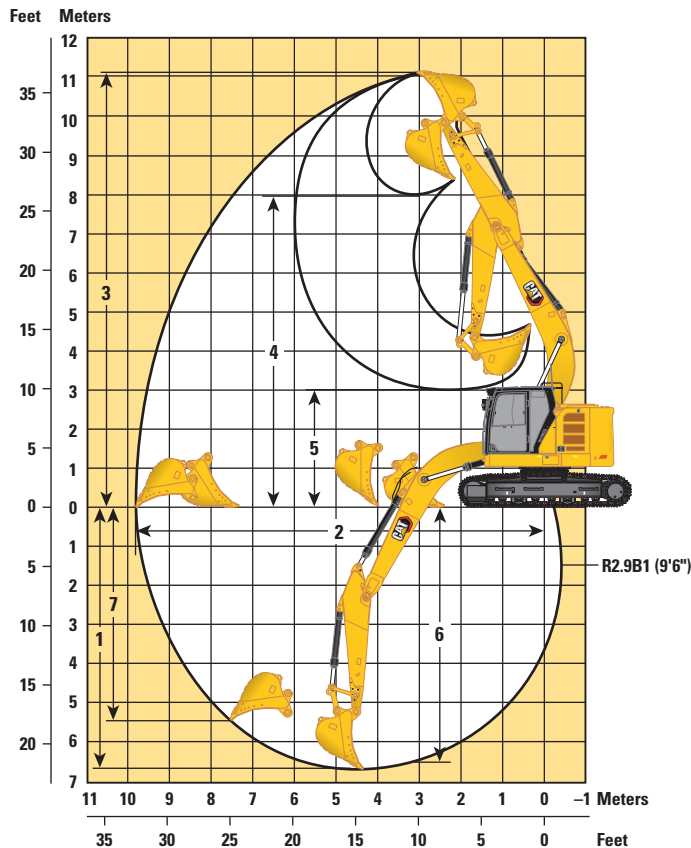


Recommended Track Shoe Width	600 mm (24")		700 mm (28")		790 mm (31")	
Blade Options	2980 mm (9'8")		3170 mm (10'4")			
1 Blade Moldboard Height	695 mm	2'3"	695 mm	2'3"	695 mm	2'3"
2 Blade Maximum Cutting Edge Rise	581 mm	1'11"	581 mm	1'11"	581 mm	1'11"
3 Blade Minimum Cutting Edge Depth	482 mm	1'7"	482 mm	1'7"	482 mm	1'7"
4 Blade Edge from Machine Center	2925 mm	9'7"	2925 mm	9'7"	2925 mm	9'7"
5 Ramp Angle	28.8 degrees		28.8 degrees			

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Working Ranges and Forces

All dimensions are approximate and may vary depending on bucket selection.



Boom Options

Reach Boom
5.7 m (18'8")

Variable Angle Boom
2.7 m/3.3 m (8'10"/10'10")

Stick Option

Reach Stick
R2.9B1 (9'6")

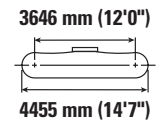
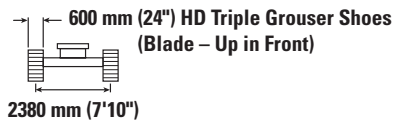
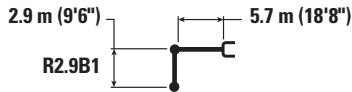
Reach Stick
R2.9B1 (9'6")

	Reach Boom 5.7 m (18'8")	Variable Angle Boom 2.7 m/3.3 m (8'10"/10'10")
1 Maximum Digging Depth	6700 mm	22'0"
2 Maximum Reach at Ground Line	9780 mm	32'1"
3 Maximum Cutting Height	11 090 mm	36'5"
4 Maximum Loading Height	7970 mm	26'2"
5 Minimum Loading Height	3010 mm	9'11"
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6530 mm	21'5"
7 Maximum Vertical Wall Digging Depth	5470 mm	17'11"
Minimum Working Equipment Radius	2280 mm	7'6"
Bucket Digging Force (ISO)*	141 kN	31 588 lbf
Stick Digging Force (ISO)*	107 kN	23 980 lbf
Bucket Type	HD	HD
Bucket Capacity	1.30 m ³	1.70 yd ³
Bucket Tip Radius	1698 mm	5'7"

*8.5% Auto Dig Boost pressure not included.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	5300 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	5250 11,300			*3950 *8,700	3750 8,400	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	7950 17,100	*7050 *15,300	5100 10,950	5450 11,700	3600 7,700	*3900 *8,550	3250 7,150	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	7400 15,900	7550 16,200	4850 10,450	5350 11,450	3500 7,500	*4000 *8,800	3000 6,550	8330 330
1500 mm 60 in	kg lb					11 500 24,700	6900 14,900	7250 15,650	4650 9,950	5200 11,200	3400 7,300	*4250 *9,350	2900 6,350	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	11 200 24,000	6650 14,350	7100 15,250	4500 9,650	5100 11,000	3300 7,100	4550 10,000	2950 6,500	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *27,150	11 100 23,850	6600 14,200	7000 15,100	4400 9,500	5100 11,000	3300 7,100	5000 11,000	3200 7,100	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	12 900 27,600	11 200 24,000	6650 14,350	7100 15,200	4450 9,600			6000 13,300	3850 8,500	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	6900 14,900					*6850 *14,950	5500 12,400	5320 210



ISO 10567



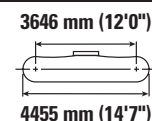
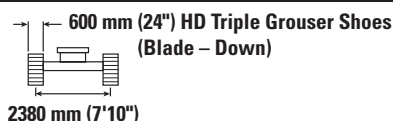
*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.














Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
														
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	*5350 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	5700 12,300			*3950 *8,700	*3950 *8,700	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	*8150 *17,600	*7050 *15,300	5550 11,950	*6300 *12,700	3900 8,400	*3900 *8,550	3550 7,800	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	8100 17,500	*8000 *17,350	5300 11,450	*6900 *15,000	3800 8,200	*4000 *8,800	3250 7,150	8330 330
1500 mm 60 in	kg lb					*12 050 *26,050	7650 16,400	*8900 *19,300	5100 10,900	*7300 *15,900	3700 7,950	*4250 *9,350	3150 6,950	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	*12 850 *27,800	7350 15,850	*9450 *20,500	4900 10,600	*7550 *16,300	3650 7,800	*4750 *10,450	3250 7,100	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *28,100	*12 600 *27,350	7300 15,700	*9400 *20,350	4850 10,450	*7250 *12,700	3600 7,800	*5650 *12,400	3550 7,750	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	14 550 31,150	*11 400 *24,600	7400 15,850	*8450 *18,150	4900 10,550			*7100 *15,650	4200 9,300	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	7600 16,400					*6850 *14,950	6050 13,600	5320 210



ISO 10567



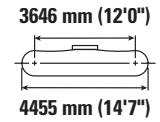
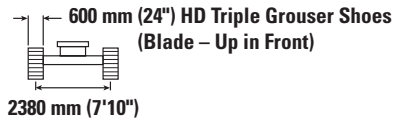
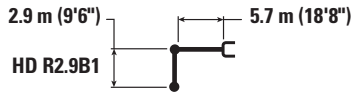
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	5250 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	5200 11,200			*3900 *8,650	3700 8,250	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	7900 17,000	*6950 *15,100	5050 10,850	5400 11,550	3550 7,550	*3850 *8,500	3150 7,000	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	7300 15,700	7450 16,050	4800 10,300	5250 11,300	3400 7,350	*4000 *8,750	2900 6,350	8330 330
1500 mm 60 in	kg lb					11 350 24,400	6750 14,550	7200 15,400	4550 9,750	5150 11,000	3300 7,100	*4250 *9,300	2800 6,150	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	11 050 23,650	6500 13,950	7000 15,000	4350 9,350	5050 10,800	3200 6,900	4450 9,800	2850 6,300	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	12 350 26,450	10 950 23,450	6400 13,800	6900 14,850	4300 9,200	5000 10,800	3200 6,850	4900 10,750	3100 6,850	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	12 600 26,950	11 050 23,650	6500 13,950	6950 14,950	4350 9,350			5900 13,050	3750 8,250	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	6750 14,550					*6650 *14,600	5350 12,150	5320 210



ISO 10567



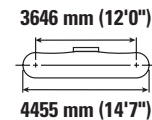
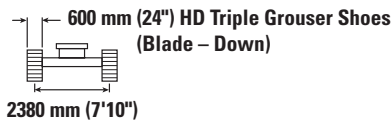
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	*5350 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	5700 12,200			*3900 *8,650	*3900 *8,650	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	*8050 *17,400	*6950 *15,100	5500 11,800	*6300 *12,650	3850 8,250	*3850 *8,500	3450 7,650	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	8000 17,300	*7900 *17,050	5250 11,250	*6800 *14,750	3750 8,050	*4000 *8,750	3150 6,950	8330 330
1500 mm 60 in	kg lb					*11 850 *25,650	7500 16,100	*8750 *19,000	4950 10,700	*7200 *15,600	3600 7,750	*4250 *9,300	3050 6,750	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	*12 650 *27,350	7200 15,500	*9300 *20,150	4800 10,300	*7400 *16,000	3550 7,600	*4700 *10,400	3150 6,900	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	*12 350 *28,050	*12 400 *26,850	7100 15,300	*9250 *20,000	4700 10,150	*7100 *12,650	3500 7,550	*5600 *12,350	3450 7,550	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	14 250 30,500	*11 200 *24,150	7200 15,500	*8300 *17,800	4800 10,300			*6950 *15,300	4100 9,100	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	7450 16,100					*6650 *14,600	5900 13,350	5320 210



ISO 10567



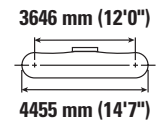
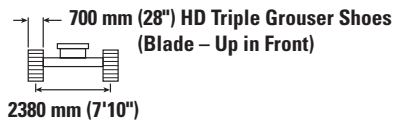
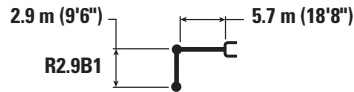
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	*5350 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	5350 11,450			*3950 *8,700	3850 8,500	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	8050 17,300	*7050 *15,300	5150 11,150	5500 11,850	3650 7,850	*3900 *8,550	3300 7,250	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	7500 16,150	7650 16,400	4950 10,600	5400 11,600	3550 7,650	*4000 *8,800	3050 6,650	8330 330
1500 mm 60 in	kg lb					11 650 25,000	7000 15,100	7400 15,850	4700 10,150	5300 11,350	3450 7,400	*4250 *9,350	2950 6,450	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	11 350 24,350	6750 14,550	7200 15,450	4550 9,800	5200 11,200	3350 7,250	4600 10,150	3000 6,600	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *27,550	11 300 24,150	6700 14,400	7150 15,300	4500 9,650	5200 11,150	3350 7,200	5050 11,150	3300 7,200	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	13 100 28,000	11 350 24,350	6800 14,550	7200 15,450	4550 9,750			6100 13,500	3900 8,650	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	7000 15,100					*6850 *14,950	5600 12,600	5320 210



ISO 10567



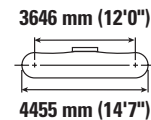
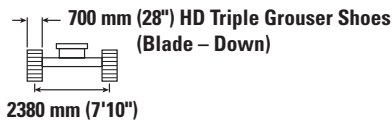
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








Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
														
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	*5350 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	6000 12,900			*3950 *8,700	*3950 *8,700	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	*8150 *17,600	*7050 *15,300	5850 12,550	*6300 *12,700	4150 8,850	*3900 *8,550	3700 8,200	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	8550 18,450	*8000 *17,350	5600 12,050	*6900 *15,000	4000 8,650	*4000 *8,800	3450 7,550	8330 330
1500 mm 60 in	kg lb					*12 050 *26,050	8050 17,350	*8900 *19,300	5350 11,500	*7300 *15,900	3900 8,400	*4250 *9,350	3350 7,300	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	*12 850 *27,800	7800 16,800	*9450 *20,500	5200 11,150	*7550 *16,300	3850 8,250	*4750 *10,450	3400 7,500	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *28,100	*12 600 *27,350	7750 16,650	*9400 *20,350	5150 11,050	*7250 *12,700	3800 8,200	*5650 *12,400	3750 8,200	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	15 550 33,300	*11 400 *24,600	7800 16,800	*8450 *18,150	5200 11,150			*7100 *15,650	4450 9,850	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	8050 17,350					*6850 *14,950	6350 14,400	5320 210



ISO 10567



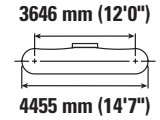
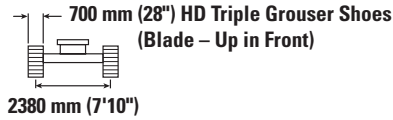
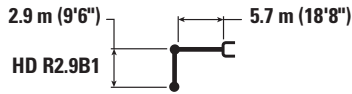
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	5300 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	5300 11,350			*3900 *8,650	3750 8,350	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	8000 17,250	*6950 *15,100	5100 11,000	5450 11,700	3600 7,700	*3850 *8,500	3200 7,100	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	7400 15,950	7550 16,250	4850 10,450	5350 11,450	3500 7,450	*4000 *8,750	2950 6,450	8330 330
1500 mm 60 in	kg lb					11 550 24,750	6850 14,800	7300 15,650	4600 9,900	5200 11,200	3350 7,200	*4250 *9,300	2850 6,250	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	11 200 24,000	6600 14,200	7100 15,200	4450 9,500	5100 11,000	3250 7,000	4550 9,950	2900 6,400	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	*12 350 *26,900	11 100 23,800	6500 14,000	7000 15,050	4350 9,350	5100 10,950	3250 7,000	4950 10,950	3150 7,000	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	12 800 27,400	*11 200 24,000	6600 14,200	7050 15,200	4400 9,500			6000 13,250	3800 8,400	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	6850 14,800					*6650 *14,600	5450 12,300	5320 210



ISO 10567



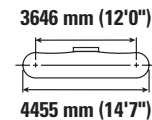
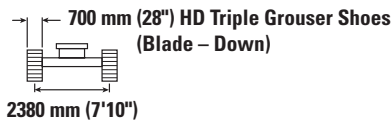
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	*5350 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	5950 12,800			*3900 *8,650	*3900 *8,650	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	*8050 *17,400	*6950 *15,100	5800 12,400	*6300 *12,650	4050 8,700	*3850 *8,500	3650 8,050	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	8450 18,250	*7900 *17,050	5500 11,850	*6800 *14,750	3950 8,450	*4000 *8,750	3350 7,350	8330 330
1500 mm 60 in	kg lb					*11 850 *25,650	7950 17,050	*8750 *19,000	5250 11,300	*7200 *15,600	3800 8,200	*4250 *9,300	3250 7,150	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	*12 650 *27,350	7650 16,400	*9300 *20,150	5050 10,900	*7400 *16,000	3750 8,000	*4700 *10,400	3300 7,300	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	*12 350 *28,050	*12 400 *26,850	7550 16,250	*9250 *20,000	5000 10,750	*7100 *12,650	3700 8,000	*5600 *12,350	3650 8,000	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	15 250 32,650	*11 200 *24,150	7650 16,450	*8300 *17,800	5050 10,900			*6950 *15,300	4350 9,600	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	7900 17,050					*6650 *14,600	6250 14,100	5320 210



ISO 10567



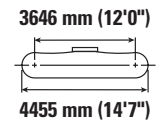
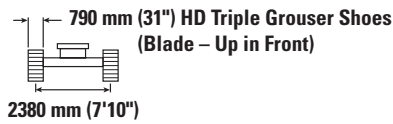
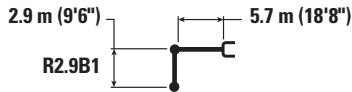
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325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	*5350 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	5400 11,600			*3950 *8,700	3900 8,650	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	8150 17,500	*7050 *15,300	5250 11,250	5600 12,000	3700 7,950	*3900 *8,550	3350 7,350	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	7600 16,350	7750 16,650	5000 10,750	5500 11,800	3600 7,750	*4000 *8,800	3050 6,750	8330 330
1500 mm 60 in	kg lb					11 850 25,400	7100 15,350	7500 16,100	4750 10,300	5350 11,550	3500 7,500	*4250 *9,350	3000 6,550	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	11 550 24,700	6850 14,800	7300 15,700	4600 9,950	5300 11,350	3400 7,350	4700 10,300	3050 6,700	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *27,950	11 450 24,550	6800 14,650	7250 15,550	4550 9,800	5250 11,350	3400 7,350	5150 11,300	3350 7,300	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	13 250 28,400	*11 400 *24,600	6850 14,800	7300 15,700	4600 9,900			6150 13,700	3950 8,800	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	7100 15,300					*6850 *14,950	5650 12,750	5320 210



ISO 10567



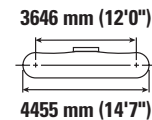
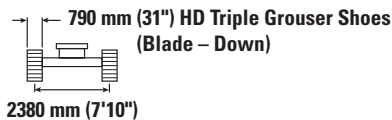
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Lift capacity stays with ±5% for all available track shoes.

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325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	*5350 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	6100 13,050			*3950 *8,700	*3950 *8,700	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	*8150 *17,600	*7050 *15,300	5900 12,700	*6300 *12,700	4200 8,950	*3900 *8,550	3750 8,300	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	8700 18,700	*8000 *17,350	5650 12,200	*6900 *15,000	4100 8,750	*4000 *8,800	3500 7,650	8330 330
1500 mm 60 in	kg lb					*12 050 *26,050	8200 17,600	*8900 *19,300	5450 11,700	*7300 *15,900	3950 8,550	*4250 *9,350	3400 7,450	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	*12 850 *27,800	7900 17,050	*9450 *20,500	5250 11,350	*7550 *16,300	3900 8,350	*4750 *10,450	3450 7,600	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *28,100	*12 600 *27,350	7850 16,900	*9400 *20,350	5200 11,200	*7250 *12,700	3850 8,350	*5650 *12,400	3800 8,300	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	*15 750 *33,750	*11 400 *24,600	7950 17,050	*8450 *18,150	5250 11,300			*7100 *15,650	4500 10,000	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	8150 17,600					*6850 *14,950	6450 14,600	5320 210



ISO 10567



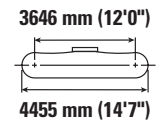
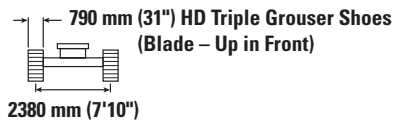
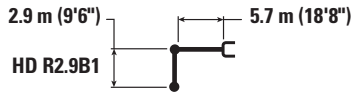
*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	*5350 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	5350 11,500			*3900 *8,650	3800 8,500	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	*8050 *17,400	*6950 *15,100	5200 11,150	5550 11,900	3650 7,800	*3850 *8,500	3250 7,200	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	7500 16,150	7650 16,500	4900 10,600	5400 11,650	3550 7,550	*4000 *8,750	3000 6,550	8330 330
1500 mm 60 in	kg lb					11 700 25,100	6950 15,000	7400 15,900	4650 10,050	5300 11,350	3400 7,300	*4250 *9,300	2900 6,350	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	11 350 24,350	6700 14,400	7200 15,450	4500 9,650	5200 11,150	3300 7,150	4600 10,100	2950 6,500	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	*12 350 *27,300	11 250 24,150	6600 14,250	7100 15,300	4400 9,500	5150 11,150	3300 7,100	5050 11,100	3200 7,100	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	13 000 27,800	*11 200 *24,150	6700 14,400	7150 15,450	4500 9,650			6050 13,450	3850 8,550	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	6950 15,000					*6650 *14,600	5550 12,500	5320 210



ISO 10567



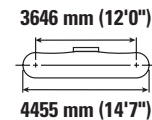
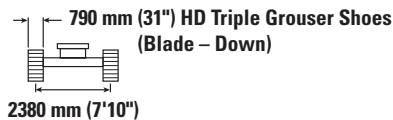
*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	*5350 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	6050 12,950			*3900 *8,650	*3900 *8,650	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	*8050 *17,400	*6950 *15,100	5850 12,600	*6300 *12,650	4100 8,800	*3850 *8,500	3700 8,150	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	8600 18,500	*7900 *17,050	5600 12,000	*6800 *14,750	4000 8,600	*4000 *8,750	3400 7,450	8330 330
1500 mm 60 in	kg lb					*11 850 *25,650	8050 17,300	*8750 *19,000	5350 11,450	*7200 *15,600	3900 8,350	*4250 *9,300	3300 7,250	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	*12 650 *27,350	7750 16,650	*9300 *20,150	5150 11,050	*7400 *16,000	3800 8,150	*4700 *10,400	3400 7,400	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	*12 350 *28,050	*12 400 *26,850	7650 16,500	*9250 *20,000	5100 10,900	*7100 *12,650	3750 8,100	*5600 *12,350	3700 8,100	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	*15 450 *33,100	*11 200 *24,150	7750 16,650	*8300 *17,800	5150 11,050			*6950 *15,300	4400 9,750	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	8000 17,300					*6650 *14,600	6350 14,300	5320 210



ISO 10567



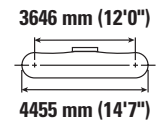
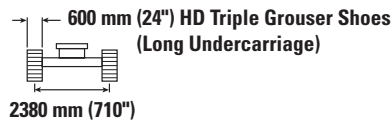
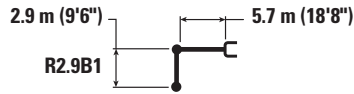
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 8.3 mt (18,300 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	*5350 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	*6400 *13,800			*3950 *8,700	*3950 *8,700	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	*8150 *17,600	*7050 *15,300	6250 13,450	*6300 *12,700	4500 9,600	*3900 *8,550	*3900 *8,550	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	9050 19,550	*8000 *17,350	6000 12,950	6800 14,650	4350 9,400	*4000 *8,800	3750 8,250	8330 330
1500 mm 60 in	kg lb					*12 050 *26,050	8600 18,500	*8900 *19,300	5800 12,450	6700 14,400	4250 9,150	*4250 *9,350	3650 8,050	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	*12 850 *27,800	8350 17,950	9100 19,600	5650 12,100	6600 14,200	4200 9,000	*4750 *10,450	3750 8,250	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *28,100	*12 600 *27,350	8300 17,800	9050 19,450	5550 12,000	6600 *12,700	4150 9,000	*5650 *12,400	4050 8,950	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	*15 750 *34,150	*11 400 *24,600	8350 17,950	*8450 *18,150	5600 12,100			*7100 *15,650	4850 10,700	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	*8600 *18,100					*6850 *14,950	*6850 *14,950	5320 210



ISO 10567



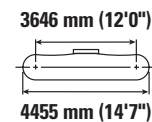
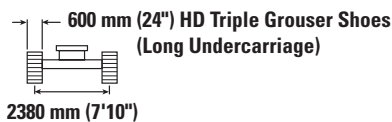
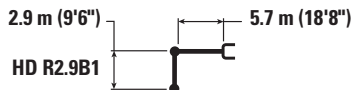
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 8.3 mt (18,300 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	*5350 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	*6300 *13,700			*3900 *8,650	*3900 *8,650	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	*8050 *17,400	*6950 *15,100	6200 13,300	*6300 *12,650	4400 9,450	*3850 *8,500	*3850 *8,500	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	8950 19,350	*7900 *17,050	5950 12,750	6750 14,500	4300 9,250	*4000 *8,750	3650 8,050	8330 330
1500 mm 60 in	kg lb					*11 850 *25,650	8450 18,200	*8750 *19,000	5700 12,200	6600 14,200	4150 8,950	*4250 *9,300	3550 7,850	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	*12 650 *27,350	8150 17,600	9000 19,350	5500 11,850	6500 14,000	4100 8,800	*4700 *10,400	3650 8,000	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	*12 350 *28,050	*12 400 *26,850	8100 17,400	8900 19,150	5450 11,700	6500 *12,650	4050 8,750	*5600 *12,350	3950 8,750	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	*15 450 *33,500	*11 200 *24,150	8200 17,600	*8300 *17,800	5500 11,800			*6950 *15,300	4700 10,450	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	*8400 *17,700					*6650 *14,600	*6650 *14,600	5320 210



ISO 10567



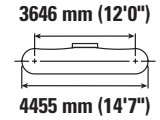
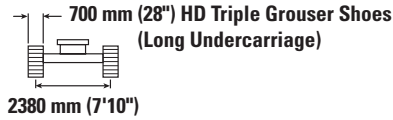
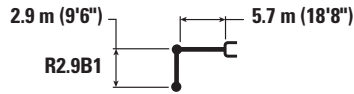
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 8.3 mt (18,300 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	*5350 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	*6400 *13,950			*3950 *8,700	*3950 *8,700	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	*8150 *17,600	*7050 *15,300	6300 13,600	*6300 *12,700	4550 9,700	*3900 *8,550	*3900 *8,550	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	9150 19,750	*8000 *17,350	6100 13,100	6900 14,800	4450 9,500	*4000 *8,800	3800 8,350	8330 330
1500 mm 60 in	kg lb					*12 050 *26,050	8700 18,750	*8900 *19,300	5850 12,600	6750 14,550	4300 9,300	*4250 *9,350	3700 8,100	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	*12 850 *27,800	8450 18,150	9200 19,800	5700 12,250	6700 14,400	4250 9,100	*4750 *10,450	3800 8,350	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *28,100	*12 600 *27,350	8400 18,000	9150 19,650	5650 12,100	6650 *12,700	4200 9,100	*5650 *12,400	4100 9,100	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	*15 750 *34,150	*11 400 *24,600	8450 18,200	*8450 *18,150	5700 12,250			*7100 *15,650	4900 10,850	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	*8600 *18,100					*6850 *14,950	*6850 *14,950	5320 210



ISO 10567



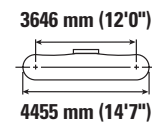
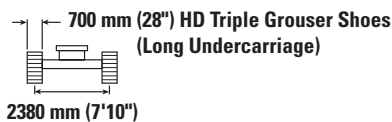
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Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 8.3 mt (18,300 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	*5350 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	*6300 *13,850			*3900 *8,650	*3900 *8,650	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	*8050 *17,400	*6950 *15,100	6250 13,450	*6300 *12,650	4450 9,550	*3850 *8,500	*3850 *8,500	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	9050 19,550	*7900 *17,050	6000 12,900	*6800 *14,650	4350 9,350	*4000 *8,750	3700 8,150	8330 330
1500 mm 60 in	kg lb					*11 850 *25,650	8550 18,400	*8750 *19,000	5750 12,350	6700 14,400	4200 9,100	*4250 *9,300	3600 7,950	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	*12 650 *27,350	8250 17,800	9100 19,550	5550 12,000	6600 14,200	4150 8,900	*4700 *10,400	3700 8,100	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	*12 350 *28,050	*12 400 *26,850	8200 17,650	9000 19,400	5500 11,850	6550 *12,650	4100 8,850	*5600 *12,350	4000 8,850	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	*15 450 *33,500	*11 200 *24,150	8250 17,800	*8300 *17,800	5550 11,950			*6950 *15,300	4800 10,600	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	*8400 *17,700					*6650 *14,600	*6650 *14,600	5320 210



ISO 10567



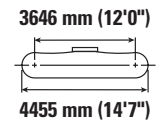
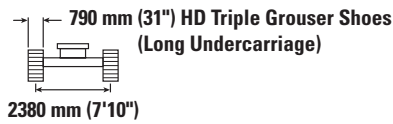
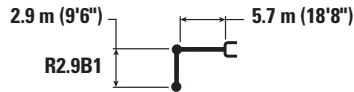
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










Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 8.3 mt (18,300 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		 mm in		
														
9000 mm 360 in	kg lb											*5000 *11,350	*5000 *11,350	4500 170
7500 mm 300 in	kg lb					*6200 *13,650	*6200 *13,650	*5350 *10,150	*5350 *10,150			*4200 *9,350	*4200 *9,350	6280 250
6000 mm 240 in	kg lb					*6650 *14,500	*6650 *14,500	*6400 *14,050	*6400 *14,050			*3950 *8,700	*3950 *8,700	7350 290
4500 mm 180 in	kg lb			*10 650 *22,700	*10 650 *22,700	*8150 *17,600	*8150 *17,600	*7050 *15,300	6400 13,750	*6300 *12,700	4600 9,850	*3900 *8,550	*3900 *8,550	8000 320
3000 mm 120 in	kg lb					*10 250 *22,100	9250 19,950	*8000 *17,350	6150 13,250	*6900 15,000	4500 9,600	*4000 *8,800	3850 8,450	8330 330
1500 mm 60 in	kg lb					*12 050 *26,050	8800 18,950	*8900 *19,300	5900 12,750	6850 14,750	4350 9,400	*4250 *9,350	3750 8,200	8390 330
0 mm 0 in	kg lb			*7450 *17,000	*7450 *17,000	*12 850 *27,800	8550 18,400	9300 20,050	5750 12,400	6750 14,550	4300 9,200	*4750 *10,450	3850 8,450	8170 330
-1500 mm -60 in	kg lb	*7750 *17,300	*7750 *17,300	*12 400 *28,100	*12 400 *28,100	*12 600 *27,350	8450 18,250	9250 19,900	5700 12,250	6750 *12,700	4250 9,200	*5650 *12,400	4150 9,200	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,950	*12 900 *28,950	*15 750 *34,150	*15 750 *34,150	*11 400 *24,600	8550 18,400	*8450 *18,150	5750 12,400			*7100 *15,650	4950 10,950	6760 270
-4500 mm -180 in	kg lb			*11 800 *25,100	*11 800 *25,100	*8600 *18,100	*8600 *18,100					*6850 *14,950	*6850 *14,950	5320 210



ISO 10567



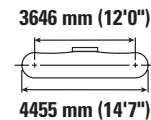
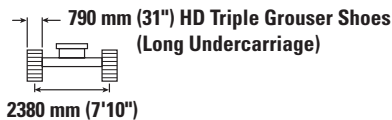
*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Reach Boom Lift Capacities – Counterweight: 8.3 mt (18,300 lb) – without Bucket, Heavy Lift: On



		1500 mm/60 in		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		mm in		
9000 mm 360 in	kg lb											*5000 *11,300	*5000 *11,300	4500 170
7500 mm 300 in	kg lb					*6150 *13,500	*6150 *13,500	*5350 *10,100	*5350 *10,100			*4200 *9,300	*4200 *9,300	6280 250
6000 mm 240 in	kg lb					*6600 *14,350	*6600 *14,350	*6300 *13,850	*6300 *13,850			*3900 *8,650	*3900 *8,650	7350 290
4500 mm 180 in	kg lb			*10 600 *22,500	*10 600 *22,500	*8050 *17,400	*8050 *17,400	*6950 *15,100	6300 13,600	*6300 *12,650	4500 9,650	*3850 *8,500	*3850 *8,500	8000 320
3000 mm 120 in	kg lb					*10 100 *21,800	9150 19,750	*7900 *17,050	6050 13,050	*6800 *14,750	4400 9,450	*4000 *8,750	3750 8,250	8330 330
1500 mm 60 in	kg lb					*11 850 *25,650	8650 18,600	*8750 *19,000	5800 12,500	6750 14,550	4250 9,200	*4250 *9,300	3650 8,000	8390 330
0 mm 0 in	kg lb			*7400 *16,950	*7400 *16,950	*12 650 *27,350	8350 18,000	9200 19,800	5650 12,150	6650 14,350	4200 9,000	*4700 *10,400	3750 8,200	8170 330
-1500 mm -60 in	kg lb	*7700 *17,250	*7700 *17,250	*12 350 *28,050	*12 350 *28,050	*12 400 *26,850	8300 17,850	9150 19,650	5550 12,000	6650 *12,650	4150 9,000	*5600 *12,350	4050 8,950	7650 300
-3000 mm -120 in	kg lb	*12 900 *28,900	*12 900 *28,900	*15 450 *33,500	*15 450 *33,500	*11 200 *24,150	8350 18,000	*8300 *17,800	5600 12,100			*6950 *15,300	4850 10,700	6760 270
-4500 mm -180 in	kg lb			*11 500 *24,550	*11 500 *24,550	*8400 *17,700	*8400 *17,700					*6650 *14,600	*6650 *14,600	5320 210



ISO 10567



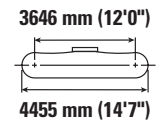
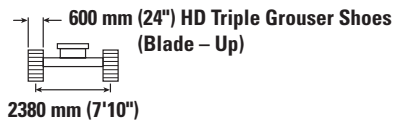
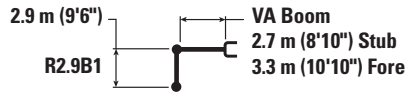
*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.












Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6700 *13,750	*6700 *13,750					*4950 *11,200	*4950 *11,200	5120 200
7500 mm 300 in	kg lb			*7000 *15,450	*7000 *15,450	*6450 *13,500	5300 11,300			*4250 *9,400	*4250 *9,400	6730 270
6000 mm 240 in	kg lb			*7350 *16,150	*7350 *16,150	*7050 *15,200	5200 11,200	*5250 *9,700	3550 7,550	*3950 *8,700	3350 7,400	7740 310
4500 mm 180 in	kg lb	*13 800 *29,500	*13 800 *29,500	*9550 *20,600	7800 16,850	*7400 *16,000	4950 10,700	5400 11,550	3450 7,400	*3850 *8,500	2850 6,300	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	7050 15,250	*7450 *15,950	4650 10,000	5250 11,250	3300 7,100	*3950 *8,650	2600 5,750	8680 340
1500 mm 60 in	kg lb			11 200 24,000	6450 13,950	7100 15,250	4350 9,350	5050 10,900	3150 6,800	4050 8,900	2550 5,550	8730 340
0 mm 0 in	kg lb			*10 650 *23,150	6200 13,300	6850 14,750	4150 8,950	4950 10,650	3050 6,600	4150 9,100	2600 5,650	8520 340
-1500 mm -60 in	kg lb	*9900 *22,450	*9900 *22,450	*9200 *20,000	6150 13,200	*6800 *14,600	4100 8,800	4950 10,600	3050 6,550	*4450 *9,750	2800 6,150	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	*6250 *13,450	*5300 *11,250	4150 8,950			*3950 *8,800	3450 7,650	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

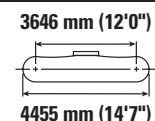
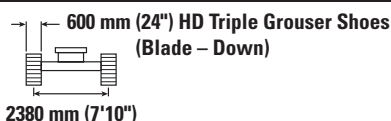
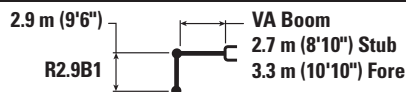
Max Length of VAB.

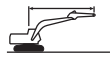










Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6700 *13,750	*6700 *13,750					*4950 *11,200	*4950 *11,200	5120 200
7500 mm 300 in	kg lb			*7000 *15,450	*7000 *15,450	*6450 *13,500	5750 12,300			*4250 *9,400	*4250 *9,400	6730 270
6000 mm 240 in	kg lb			*7350 *16,150	*7350 *16,150	*7050 *15,200	5700 12,200	*5250 *9,700	3850 8,250	*3950 *8,700	3650 8,100	7740 310
4500 mm 180 in	kg lb	*13 800 *29,500	*13 800 *29,500	*9550 *20,600	8600 18,500	*7400 *16,000	5450 11,700	*5900 *12,700	3800 8,150	*3850 *8,500	3150 6,950	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	7800 16,850	*8050 *17,400	5100 11,000	*6100 *13,150	3650 7,850	*3950 *8,650	2900 6,350	8680 340
1500 mm 60 in	kg lb			*11 250 *24,300	7200 15,500	*8300 *17,950	4800 10,350	*6400 *13,750	3500 7,500	4150 9,100	2800 6,150	8730 340
0 mm 0 in	kg lb			*10 650 *23,150	6900 14,900	*8050 *17,400	4600 9,900	*6200 *13,350	3400 7,300	4500 9,950	2850 6,250	8520 340
-1500 mm -60 in	kg lb	*9900 *22,450	*9900 *22,450	*9200 *20,000	6850 14,750	*7150 *15,400	4550 9,800	*5300 *11,200	3350 7,250	*4450 *9,750	3100 6,850	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	*6850 *14,700	*5300 *11,250	4600 9,950			*3950 *8,800	3800 8,500	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

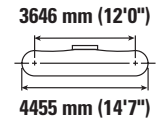
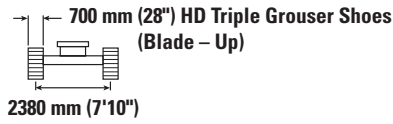
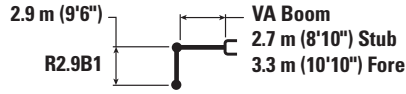
Max Length of VAB.












Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6700 *13,750	*6700 *13,750					*4950 *11,200	*4950 *11,200	5120 200
7500 mm 300 in	kg lb			*7000 *15,450	*7000 *15,450	*6450 *13,500	5350 11,450			*4250 *9,400	*4250 *9,400	6730 270
6000 mm 240 in	kg lb			*7350 *16,150	*7350 *16,150	*7050 *15,200	5300 11,350	*5250 *9,700	3600 7,650	*3950 *8,700	3400 7,500	7740 310
4500 mm 180 in	kg lb	*13 800 *29,500	*13 800 *29,500	*9550 *20,600	7900 17,050	*7400 *16,000	5050 10,850	5450 11,750	3500 7,550	*3850 *8,500	2900 6,400	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	7200 15,500	7550 16,200	4700 10,150	5300 11,400	3400 7,250	*3950 *8,650	2650 5,850	8680 340
1500 mm 60 in	kg lb			11 250 24,300	6600 14,200	7200 15,450	4450 9,500	5150 11,050	3250 6,950	4100 9,000	2600 5,650	8730 340
0 mm 0 in	kg lb			*10 650 *23,150	6300 13,550	7000 15,000	4250 9,100	5050 10,800	3100 6,700	4200 9,250	2650 5,750	8520 340
-1500 mm -60 in	kg lb	*9900 *22,450	*9900 *22,450	*9200 *20,000	6250 13,450	6900 14,850	4150 8,950	5000 10,800	3100 6,650	*4450 *9,750	2850 6,300	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	6350 13,700	*5300 *11,250	4250 9,100			*3950 *8,800	3500 7,800	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

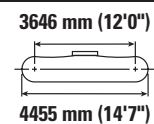
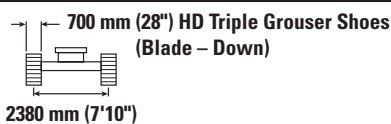
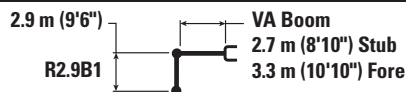
Max Length of VAB.












Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6700 *13,750	*6700 *13,750					*4950 *11,200	*4950 *11,200	5120 200
7500 mm 300 in	kg lb			*7000 *15,450	*7000 *15,450	*6450 *13,500	6050 12,950			*4250 *9,400	*4250 *9,400	6730 270
6000 mm 240 in	kg lb			*7350 *16,150	*7350 *16,150	*7050 *15,200	6000 12,850	*5250 *9,700	4100 8,700	*3950 *8,700	3850 8,500	7740 310
4500 mm 180 in	kg lb	*13 800 *29,500	*13 800 *29,500	*9550 *20,600	9050 19,500	*7400 *16,000	5750 12,350	*5900 *12,700	4000 8,600	*3850 *8,500	3300 7,350	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	8300 17,850	*8050 *17,400	5400 11,600	*6100 *13,150	3850 8,300	*3950 *8,650	3050 6,700	8680 340
1500 mm 60 in	kg lb			*11 250 *24,300	7650 16,500	*8300 *17,950	5100 10,950	*6400 *13,750	3700 7,950	*4150 *9,100	2950 6,500	8730 340
0 mm 0 in	kg lb			*10 650 *23,150	7350 15,850	*8050 *17,400	4900 10,550	*6200 *13,350	3600 7,750	*4500 *9,950	3050 6,650	8520 340
-1500 mm -60 in	kg lb	*9900 *22,450	*9900 *22,450	*9200 *20,000	7300 15,700	*7150 *15,400	4850 10,400	*5300 *11,200	3600 7,700	*4450 *9,750	3300 7,250	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	*6850 *14,700	*5300 *11,250	4900 10,550			*3950 *8,800	*3950 *8,800	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

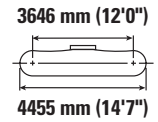
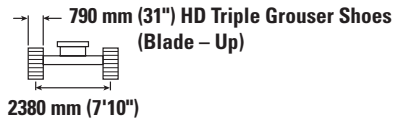
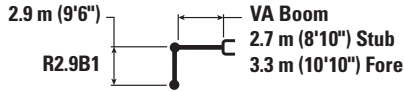
Max Length of VAB.












Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb) – without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6700 *13,750	*6700 *13,750					*4950 *11,200	*4950 *11,200	5120 200
7500 mm 300 in	kg lb			*7000 *15,450	*7000 *15,450	*6450 *13,500	5450 11,600			*4250 *9,400	*4250 *9,400	6730 270
6000 mm 240 in	kg lb			*7350 *16,150	*7350 *16,150	*7050 *15,200	5350 11,500	*5250 *9,700	3650 7,750	*3950 *8,700	3450 7,600	7740 310
4500 mm 180 in	kg lb	*13 800 *29,500	*13 800 *29,500	*9550 *20,600	8000 17,250	*7400 *16,000	5100 11,000	5550 11,900	3550 7,650	*3850 *8,500	2950 6,500	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	7250 15,700	7650 16,400	4800 10,300	5400 11,600	3450 7,350	*3950 *8,650	2700 5,950	8680 340
1500 mm 60 in	kg lb			*11 250 *24,300	6700 14,400	7300 15,700	4500 9,650	5250 11,250	3300 7,050	*4150 *9,100	2600 5,750	8730 340
0 mm 0 in	kg lb			*10 650 *23,150	6400 13,750	7100 15,250	4300 9,250	5100 11,000	3150 6,800	4300 9,400	2650 5,850	8520 340
-1500 mm -60 in	kg lb	*9900 *22,450	*9900 *22,450	*9200 *20,000	6350 13,650	7000 15,050	4250 9,100	5100 10,950	3150 6,800	*4450 *9,750	2900 6,400	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	6450 13,900	*5300 *11,250	4300 9,250			*3950 *8,800	3550 7,900	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

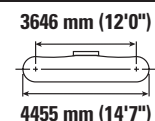
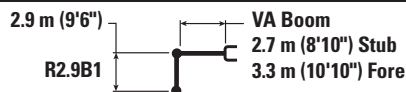
Max Length of VAB.

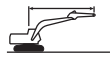










Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 4.9 mt (10,800 lb)– without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6700 *13,750	*6700 *13,750					*4950 *11,200	*4950 *11,200	5120 200
7500 mm 300 in	kg lb			*7000 *15,450	*7000 *15,450	*6450 *13,500	6150 13,100			*4250 *9,400	*4250 *9,400	6730 270
6000 mm 240 in	kg lb			*7350 *16,150	*7350 *16,150	*7050 *15,200	6050 13,000	*5250 *9,700	4150 8,850	*3950 *8,700	3900 8,650	7740 310
4500 mm 180 in	kg lb	*13 800 *29,500	*13 800 *29,500	*9550 *20,600	9150 19,700	*7400 *16,000	5800 12,500	*5900 *12,700	4050 8,700	*3850 *8,500	3350 7,450	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	8400 18,100	*8050 *17,400	5500 11,800	*6100 *13,150	3900 8,400	*3950 *8,650	3100 6,850	8680 340
1500 mm 60 in	kg lb			*11 250 *24,300	7750 16,750	*8300 *17,950	5150 11,150	*6400 *13,750	3750 8,100	*4150 *9,100	3000 6,600	8730 340
0 mm 0 in	kg lb			*10 650 *23,150	7500 16,100	*8050 *17,400	4950 10,700	*6200 *13,350	3650 7,850	*4500 *9,950	3100 6,750	8520 340
-1500 mm -60 in	kg lb	*9900 *22,450	*9900 *22,450	*9200 *20,000	7450 15,950	*7150 *15,400	4900 10,550	*5300 *11,200	3650 7,850	*4450 *9,750	3350 7,350	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	*6850 *14,700	*5300 *11,250	4950 10,700			*3950 *8,800	*3950 *8,800	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

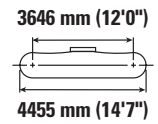
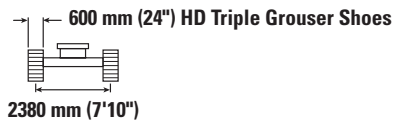
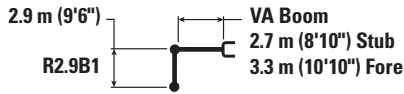
Max Length of VAB.












Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 6.7 mt (14,800 lb) – without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6650 *13,700	*6650 *13,700					*4950 *11,150	*4950 *11,150	5120 200
7500 mm 300 in	kg lb			*7000 *15,400	*7000 *15,400	*6400 *13,450	5750 12,250			*4200 *9,350	*4200 *9,350	6730 270
6000 mm 240 in	kg lb			*7350 *16,100	*7350 *16,100	*7150 *15,550	5650 12,200	*5250 *9,650	3900 8,300	*3950 *8,650	3650 8,150	7740 310
4500 mm 180 in	kg lb	*13 750 *29,500	*13 750 *29,500	*9550 *20,600	8500 18,300	*7550 *16,350	5450 11,700	*6050 *13,100	3800 8,150	*3850 *8,450	3150 7,000	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	7750 16,700	*8050 *17,400	5100 11,000	6000 12,950	3650 7,900	*3900 *8,600	2900 6,400	8680 340
1500 mm 60 in	kg lb			*11 250 *24,350	7150 15,450	8150 17,550	4800 10,350	5850 12,600	3500 7,550	*4100 *9,050	2800 6,200	8730 340
0 mm 0 in	kg lb			*10 700 *23,200	6900 14,800	7950 17,100	4650 9,950	5750 12,350	3400 7,350	*4500 *9,900	2900 6,350	8520 340
-1500 mm -60 in	kg lb	*10 150 *23,000	*10 150 *23,000	*9200 *20,000	6850 14,700	*7150 *15,400	4550 9,800	*5300 *11,200	3400 7,300	*4450 *9,750	3150 6,900	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	*6850 *14,700	*5300 *11,250	4650 9,950			*3950 *8,800	3800 8,500	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

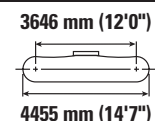
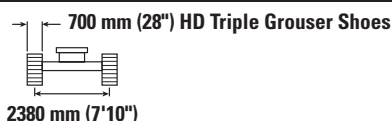
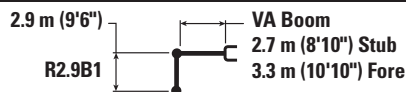
Max Length of VAB.

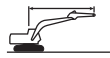










Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 6.7 mt (14,800 lb) – without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6650 *13,700	*6650 *13,700					*4950 *11,150	*4950 *11,150	5120 200
7500 mm 300 in	kg lb			*7000 *15,400	*7000 *15,400	*6400 *13,450	5800 12,400			*4200 *9,350	*4200 *9,350	6730 270
6000 mm 240 in	kg lb			*7350 *16,100	*7350 *16,100	*7150 *15,550	5750 12,300	*5250 *9,650	3950 8,400	*3950 *8,650	3700 8,250	7740 310
4500 mm 180 in	kg lb	*13 750 *29,500	*13 750 *29,500	*9550 *20,600	8600 18,500	*7550 *16,350	5500 11,850	*6050 *13,100	3850 8,300	*3850 *8,450	3200 7,050	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	7850 16,950	*8050 *17,400	5200 11,150	6100 13,100	3700 8,000	*3900 *8,600	2950 6,500	8680 340
1500 mm 60 in	kg lb			*11 250 *24,350	7250 15,650	8150 17,550	4900 10,500	5950 12,750	3550 7,700	*4100 *9,050	2850 6,300	8730 340
0 mm 0 in	kg lb			*10 700 *23,200	7000 15,050	7950 17,100	4700 10,100	5850 12,550	3450 7,450	*4500 *9,900	2950 6,400	8520 340
-1500 mm -60 in	kg lb	*10 150 *23,000	*10 150 *23,000	*9200 *20,000	6950 14,900	*7150 *15,400	4650 9,950	*5300 *11,200	3450 7,400	*4450 *9,750	3200 7,000	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	*6850 *14,700	*5300 *11,250	4700 10,100			*3950 *8,800	3850 8,650	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

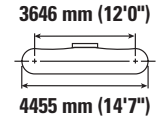
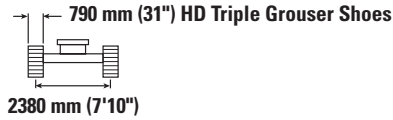
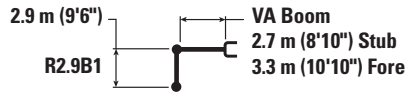
Max Length of VAB.












Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Variable Angle Boom Lift Capacities – Counterweight: 6.7 mt (14,800 lb) – without Bucket, Heavy Lift: On



		3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				mm in
												
9000 mm 360 in	kg lb			*6650 *13,700	*6650 *13,700					*4950 *11,150	*4950 *11,150	5120 200
7500 mm 300 in	kg lb			*7000 *15,400	*7000 *15,400	*6400 *13,450	5900 12,550			*4200 *9,350	*4200 *9,350	6730 270
6000 mm 240 in	kg lb			*7350 *16,100	*7350 *16,100	*7150 *15,550	5800 12,450	*5250 *9,650	4000 8,500	*3950 *8,650	3750 8,350	7740 310
4500 mm 180 in	kg lb	*13 750 *29,500	*13 750 *29,500	*9550 *20,600	8700 18,700	*7550 *16,350	5550 11,950	*6050 *13,100	3900 8,400	*3850 *8,450	3250 7,150	8360 330
3000 mm 120 in	kg lb			*10 700 *23,150	7950 17,150	*8050 *17,400	5250 11,300	6200 13,300	3750 8,100	*3900 *8,600	3000 6,600	8680 340
1500 mm 60 in	kg lb			*11 250 *24,350	7350 15,850	*8300 *17,950	4950 10,650	6000 12,950	3600 7,800	*4100 *9,050	2900 6,400	8730 340
0 mm 0 in	kg lb			*10 700 *23,200	7100 15,250	*8050 *17,400	4750 10,250	5900 12,700	3500 7,550	*4500 *9,900	2950 6,500	8520 340
-1500 mm -60 in	kg lb	*10 150 *23,000	*10 150 *23,000	*9200 *20,000	7050 15,150	*7150 *15,400	4700 10,100	*5300 *11,200	3500 7,550	*4450 *9,750	3250 7,100	8020 320
-3000 mm -120 in	kg lb			*6850 *14,700	*6850 *14,700	*5300 *11,250	4750 10,250			*3950 *8,800	3950 8,750	6980 280



ISO 10567



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Max Length of VAB.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

325 Hydraulic Excavator Specifications

Bucket Specifications and Compatibility

	Linkage	Width		Capacity		Weight		Fill %	Long Undercarriage								
		mm	in	m³	yd³	kg	lb		4.9 mt (10,800 lb) Counterweight				6.7 mt (14,800 lb) Counterweight		8.3 mt (18,300 lb) Counterweight		
									With Blade Up in Front				No Blade		No Blade		
									Reach Boom	HD Reach Boom	VA Boom	VA Boom	Reach Boom	HD Reach Boom			
R2.9 (9'6")	R2.9 (9'6")	HD R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")										
Pin-On (No Quick Coupler)																	
General Duty	B	600	24	0.46	0.61	555	1,223	100	●	●	●	●	●	●	●	●	●
	B	750	30	0.64	0.84	626	1,380	100	●	●	●	●	●	●	●	●	●
	B	1300	51	1.30	1.70	835	1,841	100	⊖	⊖	⊖	○	⊖	●	●	●	
	B	1400	55	1.43	1.87	879	1,937	100	X	X	X	X	X	X	X	X	X
General Duty (No Bucket Adjuster)	B	600	24	0.46	0.60	550	1,212	100	●	●	●	●	●	●	●	●	●
	B	750	30	0.64	0.84	621	1,368	100	●	●	●	●	●	●	●	●	●
	B	1000	39	0.93	1.22	717	1,580	100	●	●	●	⊙	●	●	●	●	●
	B	1200	48	1.19	1.56	807	1,778	100	⊙	⊙	⊙	⊖	⊖	●	●	●	●
Heavy Duty	B	1050	42	1.00	1.31	892	1,967	100	●	●	⊙	⊖	⊙	●	●	●	●
	B	1200	48	1.19	1.56	917	2,022	100	⊖	⊖	⊖	○	⊖	●	●	●	●
	B	1300	52	1.30	1.70	974	2,148	100	⊖	⊖	⊖	○	○	●	●	●	●
Severe Duty	B	1050	42	1.00	1.31	948	2,091	90	●	●	●	⊙	●	●	●	●	●
	B	1200	48	1.20	1.57	1011	2,229	90	⊙	⊙	⊖	⊖	⊖	●	●	●	●
Ditch Cleaning	B	2000	78	1.22	1.60	869	1,916	100	⊖	⊖	⊖	○	⊖	●	●	●	●
Ditch Cleaning Tilt	B	2000	79	1.23	1.61	1096	2,417	100	⊖	⊖	○	○	○	●	●	●	●
Maximum load with pin-on (payload + bucket)									kg	2900	2940	2845	2600	2800	3780	3830	3730
									lb	6,393	6,482	6,272	5,732	6,173	8,333	8,444	8,223
With Pin Grabber Coupler																	
General Duty	B	600	24	0.46	0.61	555	1,223	100	●	●	●	●	●	●	●	●	●
	B	750	30	0.64	0.84	626	1,380	100	●	●	●	●	●	●	●	●	●
	B	1300	51	1.30	1.70	835	1,841	100	○	○	○	◇	○	⊙	⊙	⊙	
	B	1400	55	1.43	1.87	879	1,937	100	◇	○	◇	◇	◇	⊙	⊙	⊖	
General Duty	B	600	24	0.46	0.60	550	1,212	100	●	●	●	●	●	●	●	●	●
	B	750	30	0.64	0.84	621	1,368	100	●	●	●	●	●	●	●	●	●
	B	1000	39	0.93	1.22	717	1,580	100	⊙	⊙	⊙	⊖	⊙	●	●	●	
	B	1200	48	1.19	1.56	807	1,778	100	○	⊖	○	○	○	●	●	●	
Heavy Duty	B	1050	42	1.00	1.31	892	1,967	100	◇	○	◇	◇	◇	⊙	⊙	⊖	
	B	1200	48	1.19	1.56	917	2,022	100	◇	○	◇	X	◇	⊖	⊖	⊖	
	B	1300	52	1.30	1.70	974	2,148	100	○	○	◇	◇	◇	⊙	⊙	⊙	
Severe Duty	B	1050	42	1.00	1.31	948	2,091	90	⊖	⊙	⊖	○	⊖	●	●	●	
	B	1200	48	1.20	1.57	1011	2,229	90	○	○	○	◇	○	●	●	●	
Ditch Cleaning	B	2000	78	1.22	1.60	869	1,916	100	○	○	○	◇	○	●	●	●	
Ditch Cleaning Tilt	B	2000	79	1.23	1.61	1096	2,417	100	◇	○	◇	◇	◇	⊙	⊙	⊙	
Maximum load with coupler (payload + bucket)									kg	2478	2518	2423	2178	2378	3358	3408	3308
									lb	5,463	5,552	5,343	4,802	5,243	7,404	7,514	7,294

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007. Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- ⊙ 1800 kg/m³ (3,000 lb/yd³)
- ⊖ 1500 kg/m³ (2,500 lb/yd³)
- 1200 kg/m³ (2,000 lb/yd³)
- ◇ 900 kg/m³ (1,500 lb/yd³)
- X Not Recommended

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

(continued on next page)

325 Hydraulic Excavator Specifications

Bucket Specifications and Compatibility (continued)

	Linkage	Long Undercarriage															
		Width		Capacity		Weight		Fill	4.9 mt (10,800 lb) Counterweight				6.7 mt (14,800 lb) Counterweight		8.3 mt (18,300 lb) Counterweight		
									With Blade Up in Front				No Blade		No Blade		
		Reach Boom	HD Reach Boom	VA Boom	Reach Boom	HD Reach Boom	Reach Boom	HD Reach Boom									
R2.9 (9'6")	R2.9 (9'6")	HD R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")	R2.9 (9'6")				
With CW40 Coupler																	
General Duty	B	900	36	0.81	1.06	664	1,463	100	●	●	●	●	●	●	●	●	●
	B	1050	42	1.00	1.31	711	1,567	100	⊙	⊙	⊙	⊖	⊙	●	●	●	
	B	1200	48	1.19	1.56	781	1,721	100	⊖	⊖	⊖	○	⊖	●	●	●	
	B	1300	51	1.30	1.70	813	1,791	100	○	⊖	○	○	○	●	●	●	
General Duty with Leveling Edge	B	650	26	0.70	0.92	567	1,249	100	●	●	●	●	●	●	●	●	●
	B	800	31	0.68	0.89	614	1,353	100	●	●	●	●	●	●	●	●	●
	B	1200	47	1.19	1.56	787	1,734	100	⊖	⊖	⊖	○	⊖	●	●	●	
	B	1400	55	1.43	1.87	855	1,884	100	○	○	○	◇	○	⊙	⊙	⊙	
Heavy Duty	B	600	24	0.46	0.61	618	1,363	100	●	●	●	●	●	●	●	●	●
	B	1200	48	1.19	1.56	886	1,953	100	⊖	⊖	⊖	○	⊖	●	●	●	
	B	1300	52	1.30	1.71	944	2,081	100	X	X	X	X	X	X	X	X	
Ditch Cleaning	B	2100	83	1.29	1.69	792	1,746	100	⊖	⊖	○	○	○	●	●	●	
	B	2100	83	1.46	1.91	809	1,784	100	○	○	○	◇	○	⊙	⊙	⊙	
	B	1800	72	1.50	1.96	775	1,709	100	○	○	○	◇	○	⊙	⊙	⊙	
	B	1800	72	1.50	1.96	737	1,624	100	○	○	○	◇	○	⊙	⊙	⊙	
	B	2100	83	1.76	2.31	864	1,905	100	◇	◇	◇	X	◇	⊖	⊖	⊖	
Ditch Cleaning Tilt	B	2000	79	1.23	1.61	1161	2,560	100	○	○	○	◇	◇	⊙	⊙	⊙	
Maximum load with coupler (payload + bucket)								kg	2650	2690	2595	2350	2550	3530	3580	3480	
								lb	5,842	5,930	5,721	5,181	5,622	7,782	7,893	7,672	
With CW40S Coupler																	
General Duty	B	600	24	0.46	0.61	508	1,119	100	●	●	●	●	●	●	●	●	●
	B	750	30	0.64	0.84	592	1,305	100	●	●	●	●	●	●	●	●	●
	B	900	36	0.81	1.06	661	1,457	100	●	●	●	●	●	●	●	●	●
	B	1300	51	1.30	1.70	810	1,785	100	⊖	⊖	○	○	○	●	●	●	
	B	1400	55	1.43	1.87	845	1,862	100	○	○	○	◇	○	⊙	⊙	⊙	
Heavy Duty	B	600	24	0.46	0.61	585	1,289	100	●	●	●	●	●	●	●	●	●
	B	1200	48	1.19	1.56	875	1,928	100	⊖	⊖	⊖	○	⊖	●	●	●	
	B	1300	52	1.30	1.70	931	2,052	100	X	X	X	X	X	X	X	X	
Ditch Cleaning	B	2000	78	1.22	1.60	815	1,797	100	⊖	⊖	⊖	○	⊖	●	●	●	
	B	2200	87	1.36	1.78	880	1,940	100	○	○	○	◇	○	⊙	⊙	⊙	
Ditch Cleaning Tilt	B	2000	79	1.23	1.61	1142	2,518	100	○	○	○	◇	◇	⊙	●	⊙	
Maximum load with coupler (payload + bucket)								kg	2669	2709	2614	2369	2569	3549	3599	3499	
								lb	5,884	5,972	5,763	5,223	5,664	7,824	7,934	7,714	

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

● 2100 kg/m³ (3,500 lb/yd³)

⊙ 1800 kg/m³ (3,000 lb/yd³)

⊖ 1500 kg/m³ (2,500 lb/yd³)

○ 1200 kg/m³ (2,000 lb/yd³)

◇ 900 kg/m³ (1,500 lb/yd³)

X Not Recommended

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

325 Hydraulic Excavator Specifications

Attachments Offering Guide

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

<input checked="" type="checkbox"/> Match	<input type="checkbox"/> * Working range front only	<input type="checkbox"/> † Allowed usage on machine less than 50%	<input type="checkbox"/> No Match	<input checked="" type="checkbox"/> 1800 kg/m ³ (3,000 lb/yd ³)	<input type="checkbox"/> 1200 kg/m ³ (2,000 lb/yd ³)
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PIN-ON ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓	✓	✓	✓	✓
	H120 S	✓	✓	✓	✓	✓
	H130 GC S		✓		✓	
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓*
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓*
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	✓*
	S3025 Flat Top	✓	✓	✓	✓	
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓*
	P318 Primary Pulverizer	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓
Orange Peel Grapples	GSH420-500	●	●	●	●	●
	GSH420-600	●	●	●	●	●
	GSH420-750	●	●	●	●	○
	GSH425-750	○	○	○	○	○
	GSH425-950	○		○		
	GSH520-500	●	●	●	●	●
	GSH520-600	●	●	●	●	●
	GSH520-750	●	○	●	○	○
	GSH525-750	○				
	GSV520-400	●	●	●	●	●
	GSV520-500	●	●	●	●	●
	GSV520-600	●	●	●	●	●
	GSV520-750	●	●	●	●	○
	GSV525-600	○	○	○	○	○
	GSV525-750	○	○	○	○	○
	Hydraulic Transfer Grab	CTV15-1000	○	○	○	○
CTV15-1200		○				

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

<input checked="" type="checkbox"/> Match	<input type="checkbox"/> * Working range front only	<input type="checkbox"/> † Allowed usage on machine less than 50%	<input type="checkbox"/> No Match	<input checked="" type="checkbox"/> 1800 kg/m ³ (3,000 lb/yd ³)	<input type="checkbox"/> 1200 kg/m ³ (2,000 lb/yd ³)
---	---	---	-----------------------------------	--	---

PIN-ON ATTACHMENTS

Undercarriage		L with Blade Up in Front					
		4.9 mt (10,800 lb)					
Counterweight		Reach		Reach HD		VA	
		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	
Boom Type							
Stick Size							
Hydraulic Hammers	H120 GC S	✓	✓	✓	✓	✓	
	H120 S	✓	✓	✓	✓	✓	
	H130 GC S		✓		✓		
	H130 S	✓†	✓	✓†	✓	✓†	
	Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓	
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓*	
	MP318 Shear Jaw	✓	✓	✓	✓	✓	
	MP318 Universal Jaw	✓	✓	✓	✓	✓	
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓	
	G318	✓	✓	✓	✓	✓	
	G318 WH-800	✓	✓	✓	✓	✓	
	G318 WH-1100	✓	✓	✓	✓		
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	✓*	
	S3025 Flat Top	✓	✓	✓	✓		
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓*	
	P318 Primary Pulverizer	✓	✓	✓	✓	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓	
Orange Peel Grapples	GSH420-500	●	●	●	●	●	
	GSH420-600	●	●	●	●	●	
	GSH420-750	●	●	●	●	○	
	GSH425-750	○	○	○	○	○	
	GSH425-950	○		○			
	GSH520-500	●	●	●	●	●	
	GSH520-600	●	●	●	●	●	
	GSH520-750	●	○	●	○	○	
	GSH525-750	○					
	GSV520-400	●	●	●	●	●	
	GSV520-500	●	●	●	●	●	
	GSV520-600	●	●	●	●	●	
	GSV520-750	●	●	●	●	○	
	GSV525-600	○	○	○	○	○	
	GSV525-750	○	○	○	○	○	
	Hydraulic Transfer Grab	CTV15-1000	○	○	○	○	○
		CTV15-1200	○				

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

<input checked="" type="checkbox"/> Match	<input type="checkbox"/> * Working range front only	<input type="checkbox"/> † Allowed usage on machine less than 50%	<input type="checkbox"/> No Match	<input checked="" type="checkbox"/> 1800 kg/m ³ (3,000 lb/yd ³)	<input type="checkbox"/> 1200 kg/m ³ (2,000 lb/yd ³)
---	---	---	-----------------------------------	--	---

PIN-ON ATTACHMENTS

Undercarriage		L					
		6.7 mt (14,800 lb)					
Counterweight		Reach		Reach HD		VA	
Boom Type		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	
Stick Size							
Hydraulic Hammers	H120 GC S	✓	✓	✓	✓	✓	
	H120 S	✓	✓	✓	✓	✓	
	H130 GC S		✓		✓		
	H130 S	✓†	✓	✓†	✓	✓†	
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓	
	MP318 Demolition Jaw	✓	✓	✓	✓	✓	
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓	
	MP318 Shear Jaw	✓	✓	✓	✓	✓	
	MP318 Universal Jaw	✓	✓	✓	✓	✓	
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓	
	G318	✓	✓	✓	✓	✓	
	G318 WH-800	✓	✓	✓	✓	✓	
	G318 WH-1100	✓	✓	✓	✓	✓	
	G324	✓	✓*	✓*	✓*		
	G324 WH-1500	✓*		✓*			
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	✓	
	S3025 Flat Top	✓	✓	✓	✓	✓	
Pulverizers	P215	✓	✓	✓	✓	✓	
	P218 Secondary Pulverizer	✓	✓	✓	✓	✓	
	P318 Primary Pulverizer	✓	✓	✓	✓	✓	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓	
Orange Peel Grapples	GSH420-500	●	●	●	●	●	
	GSH420-600	●	●	●	●	●	
	GSH420-750	●	●	●	●	●	
	GSH425-750	●	●	●	●	○	
	GSH425-950	○	○	○	○	○	
	GSH425-1150	○		○			
	GSH520-500	●	●	●	●	●	
	GSH520-600	●	●	●	●	●	
	GSH520-750	●	●	●	●	●	
	GSH525-750	○	○	○	○	○	
	GSH525-950	○		○			
	GSV520-400	●	●	●	●	●	
	GSV520-500	●	●	●	●	●	
	GSV520-600	●	●	●	●	●	
	GSV520-750	●	●	●	●	●	
	GSV525-600	●	●	●	●	○	
	GSV525-750	○	○	○	○	○	
	GSV525-950	○	○	○	○		
	Hydraulic Transfer Grab	CTV15-1000	●	○	●	○	○
		CTV15-1200	○	○	○	○	

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

<input checked="" type="checkbox"/> Match	<input type="checkbox"/> * Working range front only	<input type="checkbox"/> † Allowed usage on machine less than 50%	<input type="checkbox"/> No Match	<input checked="" type="checkbox"/> 1800 kg/m ³ (3,000 lb/yd ³)	<input type="checkbox"/> 1200 kg/m ³ (2,000 lb/yd ³)
---	---	---	-----------------------------------	--	---

PIN-ON ATTACHMENTS

Undercarriage		L				
		8.3 mt (18,300 lb)				
Counterweight		Reach		Reach HD		VA
Boom Type		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓	✓	✓	✓	✓
	H120 S	✓	✓	✓	✓	✓
	H130 GC S		✓		✓	
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓
	G324	✓	✓	✓	✓	✓
	G324 WH-1500	✓	✓	✓	✓	
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	✓
	S3025 Flat Top	✓	✓	✓	✓	✓
Pulverizers	P215	✓	✓	✓	✓	✓
	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓
Orange Peel Grapples	GSH420-500	●	●	●	●	●
	GSH420-600	●	●	●	●	●
	GSH420-750	●	●	●	●	●
	GSH425-750	●	●	●	●	●
	GSH425-950	●	●	●	●	○
	GSH425-1150	○	○	○	○	○
	GSH520-500	●	●	●	●	●
	GSH520-600	●	●	●	●	●
	GSH520-750	●	●	●	●	●
	GSH525-750	●	●	●	●	●
	GSH525-950	○	○	○	○	○
	GSH525-1150	○	○	○	○	
	GSV520-400	●	●	●	●	●
	GSV520-500	●	●	●	●	●
	GSV520-600	●	●	●	●	●
	GSV520-750	●	●	●	●	●
	GSV525-600	●	●	●	●	●
	GSV525-750	●	●	●	●	●
	GSV525-950	●	○	○	○	○
	GSV525-1150	○	○	○	○	
	Hydraulic Transfer Grab	CTV15-1000	●	●	●	●
CTV15-1200		●	○	●	○	○
CTV15-1500		○	○	○	○	

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

CAT PIN GRABBER COUPLER ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 GC S	✓†*				
	H130 S	✓†	✓	✓†	✓	✓†*
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓*	✓*	✓*	
	MP318 Demolition Jaw	✓	✓*	✓*	✓*	
	MP318 Pulverizer Jaw	✓*				
	MP318 Shear Jaw	✓	✓	✓	✓*	
	MP318 Universal Jaw	✓*	✓*	✓*	✓*	
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓*
	G318	✓	✓*	✓*	✓*	
	G318 WH-800	✓	✓	✓	✓	
Mobile Scrap and Demolition Shears	S3025	✓*				
Pulverizers	P218 Secondary Pulverizer	✓*				
	P318 Primary Pulverizer	✓*				
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 GC S	✓†*				
	H130 S	✓†	✓	✓†	✓	✓†*
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓*	✓*	✓*	
	MP318 Demolition Jaw	✓	✓*	✓*	✓*	
	MP318 Pulverizer Jaw	✓*				
	MP318 Shear Jaw	✓	✓	✓	✓*	
	MP318 Universal Jaw	✓*	✓*	✓*	✓*	
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓*
	G318	✓	✓*	✓*	✓*	
	G318 WH-800	✓	✓	✓	✓	
Mobile Scrap and Demolition Shears	S3025	✓*				
Pulverizers	P218 Secondary Pulverizer	✓*				
	P318 Primary Pulverizer	✓*				
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

CAT PIN GRABBER COUPLER ATTACHMENTS

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 GC S	✓†	✓	✓†	✓	✓†*
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓*
	MP318 Demolition Jaw	✓	✓	✓	✓	✓*
	MP318 Pulverizer Jaw	✓	✓	✓	✓	
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓*
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓*
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓*	✓	✓*	
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓*
	P318 Primary Pulverizer	✓	✓	✓	✓	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 GC S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	✓
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

CW-40S DEDICATED COUPLER ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓*
	MP318 Demolition Jaw	✓	✓	✓	✓	✓*
	MP318 Pulverizer Jaw	✓	✓*	✓	✓*	
	MP318 Shear Jaw	✓	✓	✓	✓	✓*
	MP318 Universal Jaw	✓	✓	✓	✓	✓*
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓*
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓*	✓	✓*	
Mobile Scrap and Demolition Shears	S3025	✓*	✓*	✓*		
	S3025 Flat Top	✓*				
Pulverizers	P218 Secondary Pulverizer	✓	✓*	✓	✓*	
	P318 Primary Pulverizer	✓	✓*	✓	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓*
	MP318 Demolition Jaw	✓	✓	✓	✓	✓*
	MP318 Pulverizer Jaw	✓	✓*	✓	✓*	
	MP318 Shear Jaw	✓	✓	✓	✓	✓*
	MP318 Universal Jaw	✓	✓	✓	✓	✓*
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓*
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓*	✓	✓*	
Mobile Scrap and Demolition Shears	S3025	✓*	✓*	✓*		
	S3025 Flat Top	✓*				
Pulverizers	P218 Secondary Pulverizer	✓	✓*	✓	✓*	
	P318 Primary Pulverizer	✓	✓*	✓	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

CW-40S DEDICATED COUPLER ATTACHMENTS

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	✓*
	S3025 Flat Top	✓	✓	✓	✓	✓*
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	
	S3025 Flat Top	✓	✓	✓	✓	
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

CW-40 DEDICATED COUPLER ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 GC S	✓†*		✓†*		
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓*
	MP318 Demolition Jaw	✓	✓	✓	✓	✓*
	MP318 Pulverizer Jaw	✓	✓*	✓	✓*	
	MP318 Shear Jaw	✓	✓	✓	✓	✓*
	MP318 Universal Jaw	✓	✓	✓	✓	✓*
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G317 GC fixed CAN	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓*
	G318 fixed CAN	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓*	✓*	✓*	
Mobile Scrap and Demolition Shears	S3025	✓*		✓*		
	S3025 Flat Top	✓*				
Pulverizers	P218 Secondary Pulverizer	✓	✓*	✓	✓*	
	P318 Primary Pulverizer	✓	✓*	✓	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 GC S	✓†*		✓†*		
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓*
	MP318 Demolition Jaw	✓	✓	✓	✓	✓*
	MP318 Pulverizer Jaw	✓	✓*	✓	✓*	
	MP318 Shear Jaw	✓	✓	✓	✓	✓*
	MP318 Universal Jaw	✓	✓	✓	✓	✓*
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G317 GC fixed CAN	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓*
	G318 fixed CAN	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓*	✓*	✓*	
Mobile Scrap and Demolition Shears	S3025	✓*		✓*		
	S3025 Flat Top	✓*				
Pulverizers	P218 Secondary Pulverizer	✓	✓*	✓	✓*	
	P318 Primary Pulverizer	✓	✓*	✓	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

CW-40 DEDICATED COUPLER ATTACHMENTS

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 GC S	✓†	✓	✓†	✓	✓†*
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G317 GC fixed CAN	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 fixed CAN	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓*
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	✓*
	S3025 Flat Top	✓	✓	✓	✓	✓*
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 GC S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G317 GC fixed CAN	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 fixed CAN	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓
Mobile Scrap and Demolition Shears	S3025	✓	✓	✓	✓	✓
	S3025 Flat Top	✓	✓	✓	✓	✓
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

S70 DEDICATED COUPLER ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	
	MP318 Demolition Jaw	✓	✓	✓	✓	
	MP318 Pulverizer Jaw	✓*	✓*	✓*	✓*	
	MP318 Shear Jaw	✓	✓	✓	✓	✓*
	MP318 Universal Jaw	✓	✓	✓	✓	
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	
	G318 WH-800	✓	✓	✓	✓	✓*
	G318 WH-1100	✓*		✓*		
Pulverizers	P218 Secondary Pulverizer	✓	✓*	✓*	✓*	
	P318 Primary Pulverizer	✓*	✓*	✓*	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S		✓	✓†	✓	✓†
	H120 S		✓	✓†	✓	✓†
	H130 S		✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw		✓	✓	✓	
	MP318 Demolition Jaw		✓	✓	✓	
	MP318 Pulverizer Jaw		✓*	✓*	✓*	
	MP318 Shear Jaw		✓	✓	✓	✓*
	MP318 Universal Jaw		✓	✓	✓	
Demolition and Sorting Grapples	G317 GC		✓	✓	✓	✓
	G318		✓	✓	✓	
	G318 WH-800		✓	✓	✓	✓*
	G318 WH-1100			✓*		
Pulverizers	P218 Secondary Pulverizer	✓	✓*	✓*	✓*	
	P318 Primary Pulverizer	✓*	✓*	✓*	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

S70 DEDICATED COUPLER ATTACHMENTS

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓*
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓*
Mobile Scrap and Demolition Shears	S3025 Flat Top	✓	✓	✓	✓	
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓*
	P318 Primary Pulverizer	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓
Mobile Scrap and Demolition Shears	S3025 Flat Top	✓	✓	✓	✓	
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

HCS70 COUPLER ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†*
Multi-Processors	MP318 Concrete Cutter Jaw	✓*	✓*	✓*	✓*	
	MP318 Demolition Jaw	✓*	✓*	✓*	✓*	
	MP318 Shear Jaw	✓	✓*	✓	✓*	
	MP318 Universal Jaw	✓*	✓*	✓*	✓*	
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓*
	G318	✓*	✓*	✓*	✓*	
	G318 WH-800	✓	✓	✓	✓*	
Pulverizers	P218 Secondary Pulverizer	✓*				
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†*
Multi-Processors	MP318 Concrete Cutter Jaw	✓*	✓*	✓*	✓*	
	MP318 Demolition Jaw	✓*	✓*	✓*	✓*	
	MP318 Shear Jaw	✓	✓*	✓	✓*	
	MP318 Universal Jaw	✓*	✓*	✓*	✓*	
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓*
	G318	✓*	✓*	✓*	✓*	
	G318 WH-800	✓	✓	✓	✓*	
Pulverizers	P218 Secondary Pulverizer	✓*				
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

HCS70 COUPLER ATTACHMENTS

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓*
	MP318 Demolition Jaw	✓	✓	✓	✓	✓*
	MP318 Pulverizer Jaw	✓	✓	✓	✓	
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓*
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓*
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓*	✓	✓*	
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓*
	P318 Primary Pulverizer	✓	✓	✓	✓	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

HCS70/55 ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†*
Multi-Processors	MP318 Concrete Cutter Jaw	✓*	✓*	✓*	✓*	
	MP318 Demolition Jaw	✓*	✓*	✓*	✓*	
	MP318 Shear Jaw	✓	✓*	✓*	✓*	
	MP318 Universal Jaw	✓*		✓*		
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓*
	G318	✓*	✓*	✓*	✓*	
	G318 WH-800	✓	✓*	✓	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†*
Multi-Processors	MP318 Concrete Cutter Jaw	✓*	✓*	✓*	✓*	
	MP318 Demolition Jaw	✓*	✓*	✓*	✓*	
	MP318 Shear Jaw	✓	✓*	✓*	✓*	
	MP318 Universal Jaw	✓*		✓*		
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓*
	G318	✓*	✓*	✓*	✓*	
	G318 WH-800	✓	✓*	✓	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

HCS70/55 ATTACHMENTS

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓*
	MP318 Demolition Jaw	✓	✓	✓	✓	✓*
	MP318 Pulverizer Jaw	✓	✓	✓	✓*	
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓*
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓*
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓*	✓*	✓*	✓*	
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	
	P318 Primary Pulverizer	✓	✓	✓	✓*	
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H120 S	✓†	✓	✓†	✓	✓†
	H130 S	✓†	✓	✓†	✓	✓†
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	✓	✓	✓
	MP318 Demolition Jaw	✓	✓	✓	✓	✓
	MP318 Pulverizer Jaw	✓	✓	✓	✓	✓
	MP318 Shear Jaw	✓	✓	✓	✓	✓
	MP318 Universal Jaw	✓	✓	✓	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓	✓	✓	✓
	G318	✓	✓	✓	✓	✓
	G318 WH-800	✓	✓	✓	✓	✓
	G318 WH-1100	✓	✓	✓	✓	✓
Pulverizers	P218 Secondary Pulverizer	✓	✓	✓	✓	✓
	P318 Primary Pulverizer	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓	✓	✓	✓

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (PIN-ON TOP/CW-30S BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†*	✓*	✓†*	✓*	
	H120 S	✓†	✓	✓†	✓	✓†*
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓*
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†*	✓*	✓†*	✓*	
	H120 S	✓†	✓	✓†	✓	✓†*
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (PIN-ON TOP/CW-30S BOTTOM) ATTACHMENTS

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	✓†*
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (CW-30S TOP/CW-30S BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S	✓†*	✓*	✓†*	✓*	
Demolition and Sorting Grapples	G217 GC	✓*	✓*	✓*	✓*	
	G217 GC fixed CAN	✓	✓	✓	✓*	
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓*	✓†	✓*	
	H120 S	✓†	✓	✓†	✓	✓†*
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓*
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (PIN-ON TOP/CW-30 BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓*	✓†*	✓*	
	H120 S	✓†	✓	✓†	✓*	
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	
	G217 GC fixed CAN	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓*	✓†*	✓*	
	H120 S	✓†	✓	✓†	✓*	
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	
	G217 GC fixed CAN	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (PIN-ON TOP/CW-30 BOTTOM) ATTACHMENTS

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	✓†*
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (CW-30 TOP/CW-30 BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓*
Demolition and Sorting Grapples	G217 GC fixed CAN	✓*	✓*	✓*	✓*	
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓*	✓†*	✓*	
	H120 S	✓†	✓	✓†	✓	
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	
	G217 GC fixed CAN	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
	G217 GC fixed CAN	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (PIN-ON TOP/S70 BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Down				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓*	
	H120 S	✓†	✓	✓†	✓	✓†*
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓*	
	H120 S	✓†	✓	✓†	✓	✓†*
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (S70 TOP/S70 BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S	✓†*	✓*	✓†*	✓	✓
Demolition and Sorting Grapples	G217 GC	✓*		✓*		
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110					

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓*	
	H120 S	✓†	✓	✓†	✓	✓†*
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 GC S	✓†	✓	✓†	✓	✓†
	H120 S	✓†	✓	✓†	✓	✓†
Demolition and Sorting Grapples	G217 GC	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (PIN-ON TOP/HCS70 BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S		✓		✓	
	H120 S	✓†		✓†		
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S		✓		✓	
	H120 S	✓†		✓†		✓†
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S		✓		✓	
	H120 S	✓†		✓†		✓†
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (HCS70 TOP/HCS70 BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓*
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓*

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S	✓†	✓*	✓†	✓*	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S	✓†	✓	✓†	✓	✓†
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (PIN-ON TOP/HCS70/55 BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S	✓†	✓*	✓†	✓*	
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S	✓†	✓	✓†	✓	✓†
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
	H120 S	✓†	✓	✓†	✓	✓†
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

TRS18 (HCS70/55 TOP/HCS70/55 BOTTOM) ATTACHMENTS

Undercarriage		L with Blade Up in Front				
Counterweight		4.9 mt (10,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓*	
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓*	

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		6.7 mt (14,800 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

Undercarriage		L				
Counterweight		8.3 mt (18,300 lb)				
Boom Type		Reach		Reach HD		VA
Stick Size		2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")	2.92 m HD (9'7")	2.92 m (9'7")
Hydraulic Hammers	H115 S	✓	✓	✓	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓	✓	✓	✓
	CVP110	✓	✓	✓	✓	✓

NOTE: Hammer on tiltrotator usage less than 10% of working hours. Refer to your OMM for recommended hydraulic flow requirements.

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325 Hydraulic Excavator Specifications

Attachments Offering Guide *(continued)*

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

Match
 * Working range front only
 † Allowed usage on machine less than 50%
 No Match

BOOM-MOUNT ATTACHMENTS

Undercarriage		L with Blade Down		
Counterweight		4.9 mt (10,800 lb)		
Boom Type		Reach	Reach HD	VA
Mobile Scrap and Demolition Shears	S2050	✓	✓	✓
	S3035	✓	✓	✓
	S3035 Flat Top	✓	✓	✓

Undercarriage		L with Blade Up in Front		
Counterweight		4.9 mt (10,800 lb)		
Boom Type		Reach	Reach HD	VA
Mobile Scrap and Demolition Shears	S2050	✓	✓	✓
	S3035	✓	✓	✓
	S3035 Flat Top	✓	✓	✓

Undercarriage		L		
Counterweight		8.3 mt (18,300 lb)		
Boom Type		Reach	Reach HD	VA
Mobile Scrap and Demolition Shears	S2050	✓	✓	✓
	S3035	✓	✓	✓
	S3035 Flat Top	✓	✓	✓

325 Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
BOOMS, STICKS AND LINKAGES			ELECTRICAL SYSTEM		
5.7 m (18'8") Reach boom		✓	LED chassis light, left-hand/right-hand boom lights, cab lights – 1,800 lumens	✓	
5.7 m (18'8") HD Reach boom		✓	Centralized electrical disconnect switch	✓	
2.7 m (8'10") Stub + 3.3 m (10'10") Fore Variable Angle boom		✓	Programmable time-delay working lights	✓	
2.9 m (9'6") Reach stick		✓	Premium surround lighting package		✓
2.9 m (9'6") HD Reach stick		✓	ENGINE		
Bucket linkage, B1 type with lifting eye, Cat GRADE	✓		Three selectable modes: Power, Smart, Eco	✓	
CAT TECHNOLOGY			4500 m (14,760 ft) altitude capability with engine power derate above 3000 m (9,840 ft)	✓	
Cat Product Link™	✓		50° C (122° F) high-ambient cooling capacity without derate	✓	
Work tool recognition	✓		–18° C (0° F) cold start capability	✓	
Work tool tracking*	✓		Sealed double element air filter with integrated precleaner	✓	
Laser catcher		✓	Electric fuel priming pump	✓	
Cat Grade with 2D and offset memory	✓		Reversible electric cooling fans	✓	
Cat Grade with Advanced 2D		✓	Two-stage fuel filtration system with water separator and indicator	✓	
Cat Grade with 3D connectivity: – Compatibility with radios and base stations from Trimble, Topcon and Leica – Capability to install 3D grade systems from Trimble, Topcon, and Leica		✓			
Cat Assist: – Grade Assist – Boom Assist – Bucket Assist – Swing Assist – Lift Assist**	✓				
Cat Payload: – Static weigh – Semiautomatic calibration – Payload/cycle information – USB reporting capability	✓				
2D E-Fence: – E-ceiling – E-floor – E-swing – E-wall – E-cab avoidance	✓				
Auto hammer stop	✓				
Remote Services capability	✓				

*Paired with PL161 attachment locator.

**Not available for VA boom.

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
HYDRAULIC SYSTEM			UNDERCARRIAGE AND STRUCTURES		
Electric main control valve	✓		Base frame with standard track rollers and standard carrier rollers		✓
Auto Dig Boost ⁽¹⁾	✓		Base frame with standard track rollers and standard carrier rollers for use with blade		✓
Auto heavy lift	✓		Grease lubricated track	✓	
Boom and stick regeneration circuits	✓		Segmented track guiding guards	✓	
Automatic warm up	✓		HD bottom guards	✓	
Automatic two-speed travel	✓		HD travel motor guards	✓	
Boom and stick drift reduction valve	✓		Swivel guard		✓
CRN compliant accumulator	✓		4.9 mt (10,800 lb) counterweight		✓
Tandem type electronic main pump	✓		6.7 mt (14,800 lb) counterweight ⁽²⁾		✓
Element type main hydraulic filter	✓		8.3 mt (18,300 lb) counterweight ⁽²⁾		✓
Pump suction line for medium pressure or blade	✓		600 mm (24") triple grouser track shoes		✓
SAFETY AND SECURITY			700 mm (28") triple grouser track shoes		✓
Rear and right-hand-sideview cameras	✓		790 mm (31") triple grouser track shoes		✓
360° visibility		✓	2980 mm (9'9") blade		✓
Right-hand handrail and hand hold (ISO 2867 compliant)	✓		3170 mm (10'5") blade		✓
Service platform with anti-skid plate and countersunk bolts	✓		Tie-down points on base frame (ISO 15818 compliant)	✓	
Hydraulic lock out lever neutralizes all controls	✓				
Ground-level accessible secondary engine shutoff switch in cab	✓				
Signaling/warning horn	✓				
Falling object guard system		✓			
SERVICE AND MAINTENANCE					
Sampling ports for Scheduled Oil Sampling (S-O-S SM)	✓				
Grouped location for engine oil and fuel filters	✓				
Ground-level second dipstick for engine oil	✓				

⁽¹⁾Requires heavy lift valve; not available for VA Boom

⁽²⁾Not compatible with blade

Dealer Installed Kits and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- LH/RH electrical pedal for tool control
- Dual exit rear window kit
- Rain protector plus cab light cover
- Front windshield laminated glass (P5A glass, EU demolition regulation)
- Key fob for use with Bluetooth® receiver

SAFETY AND SECURITY

- 76 mm (3") retractable seat belt

GUARDS

- Mesh guard full front
- Mesh guard lower half front
- Cab vandalism guard

Cab Options

	Deluxe	Premium
ROPS, standard sound suppression with viscous mounts	●	●
High-resolution 254 mm (10") LCD touchscreen monitor	●	●
Additional high-resolution LCD touchscreen monitor for Cat GRADE Advanced 2D and 3D	○	○
Automatic bi-level air conditioner	●	●
Jog dial and shortcut keys for monitor control	●	●
Keyless push-to-start engine control	●	●
Height-adjustable infinite, with no tool	●	●
Tilt-up left-side console	●	●
Cat Stick Steer	○	○
Heated seat with air-adjustable suspension	●	X
Heated and cooled seat with automatic adjustable suspension	X	●
51 mm (2") orange seat belt	●	●
Bluetooth integrated radio (including USB, aux port and microphone)	●	●
2 × 12V DC outlets	●	●
Document storage	●	●
Rear head storage net and lunchbox storage net	●	●
Cup and bottle holders	●	●
One-piece windshield (with fixed glass skylight)	X	○
Openable two-piece front window	●	○
Upper radial wiper with washer	●	X
Parallel wiper with washer	X	●
Openable polycarbonate skylight hatch	●	○
Fixed glass skylight (with one-piece windshield)	X	○
LED dome light	●	●
Floor welcome light	●	●
Roller front sunscreen	●	●
Roller rear sunscreen	○	●
Rear window emergency exit	●	●
Washable floor mat	●	●
Beacon ready	●	●

- Standard
- Optional
- X Not available

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AEXQ2730-03 (10-2021)
Replaces AEXQ2730-02
Build Number: 07C
(Europe)

